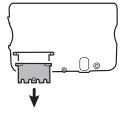


Remove the communications door



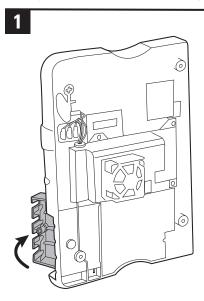
Mat. 723721, 80021194 Ver. A ©2015, Welch Allyn, Inc. www.welchallyn.com

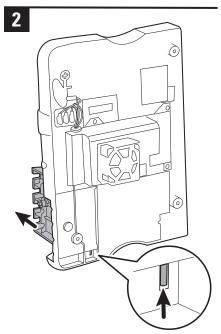


Note If the communications door is missing or already removed from the device, proceed to **Replace** the communications door instructions.

WARNING Personal injury risk. Because removing the door might propel the pin and spring into the air, wear safety glasses to complete these steps.

Before removing the communications door, power down the monitor, remove the battery, and remove the rear housing as described in the service manual.

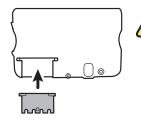




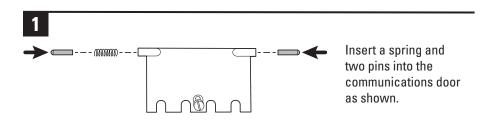
- 1.1 Position the rear housing with the Ethernet connection side down on the antistatic mat
- 1.2 Open the communications door perpendicular to the rear housing.
- 2.1 Use a spudger to push the pin upward until the pin clears the plastic hinge.
- 2.2 Carefully remove the door from the rear housing.

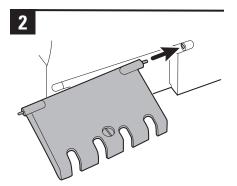


Replace the communications door

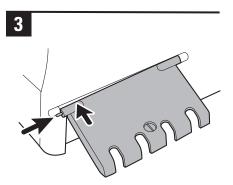


WARNING Personal injury risk. Because attaching the door might propel the pin and spring into the air, wear safety glasses to complete this step.





With the bottom of the housing on the antistatic mat, insert the pin on the right side of the door into the hinge of the rear housing.



Press the pin into the left side of the door and slide the door into the hinge of the rear housing until it snaps into place.