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Customer Service Bulletin

Products:	 Connex Spot Me Connex Vital Sig Connex Integra ProBP 3400 Spot Spot LXI Propaq CS Propaq EN Propaq LT VSM 300 Micropaq CP50 CP150 CP100/200 ABPM 6100 ABPM 7100 	onitor – CSM gns Monitor – CVSM ted Wall System – CIWS	Date:	2019-12-05
Subject:	Clinical Dynamics AccuSim Pa	tient Simulator		
HW Version(s) Affected:	All	SW Version(s) All Affected:		
Serial Numbers Affected:	All	Lot or Date All All		

Classification:	Information	nal Only		
Distribution:	⊠ Custom	er Care	☑ Product Service	⊠ Field Service
	🛛 ASPs	☑ Distributors	⊠ Customers	Company Confidential

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1

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Summary:	The Clinic above de to use the CIWS, C\	cal Dynamics AccuSim Patient Simulator has bee vices. Additionally, the below information is being simulator with the device to verify functional cheo /SM only) for preventative maintenance.	n verified to be used in a made available to end cks and Full calibration	conjunction with the users to show how (CSM, ProBp 3400,
	Customer should rea	is requesting additional information, parts, toolin ach out to Clinical Dynamics directly at the addre	g, etc for the AccuSir ss below.	n Patient Simulator
		Cinnedi Dynamics		
		www.clinicaldynamics.com		
		Clinical Dynamics Corporation		
		10 Capital Drive		
		Wallingtord, C1 06492-2318 U	SA	
		800-247-6427		

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1.0 Purpose:

This service procedure details how to use the Clinical Dynamics AccuSim simulator for preventative maintenance or calibration activities for the devices defined within this process.

2.0 Scope:

The instructions in this procedure apply to the below products.

- Connex Spot Monitor CSM
- Connex Vital Signs Monitor CVSM
- Connex Integrated Wall System CIWS
- ProBP 3400
- Spot
- Spot LXI
- Propaq CS
- Propag EN
- Propaq LT
- VSM 300
- Micropaq
- CP50
- CP150
- CP100/200
- ABPM 6100
- ABPM 7100

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3.0 Device specific Instructions:

- 1. Connex Spot Monitor CSM
 - Required Tools
 - CSM
 - Blood Pressure Hose
 - Spo2 Ext. cable (Nellcor, Masimo, Nonin)
 - Y-tube adapter
 - Service Test Box (Nurse Call)
 - USB A to B
 - 3.5mm audio cord
 - Ethernet Cable
 - Test Volume
 - Welch Allyn Service Tool WAST
 - USB A to B micro cable
 - AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - Male to male
 - NIBP Barb to Hose (x6)
 - SPO2 Cable Kit (Nellcor, Masimo, Nonin)
 - SPO2 Adapter
 - SPO2 Simulator cable
 - SureTemp cable
 - SureTemp Plus cable

Document Description:	CSB – Clinical Dynamics AccuSim Patient Simulator	Document Number: Version:	80022216 B
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NIBP Functional Verification



** Attach the USB cable to a PC with WAST

- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, and 500cc) on the Test Volume
- 2. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"
- 3. Connect the "NIBP Adapter" (male to male) to "Device Under Test" hose on "NIBP Tube"
- 4. Connect the "NIBP Adapter" (male to male) to "NIBP Barb to Hose"
- 5. Connect the "NIBP Barb to Hose" to "Y-tube adapter"
- 6. Connect the "Y-tube adapter" to "Blood Pressure hose"
- 7. [CSM] Connect the "Blood Pressure hose" to CSM
- 8. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 9. [AccuSim] Turn on the Simulator
- ** Power button is located on the back of [AccuSim]



10. [AccuSim] Press the "Menu" button to launch the main menu options

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	Main Menu
1.0	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config

11. [AccuSim] Press "Enter" button to select "PM/Service Routine"



12. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"

Generic Califable **F2 or F3 to select. F4 to set. F1 to set last used CalTable**			
Cal	Seq		
Set Last	Adi. +	Adi.	Set CalTable

13. [AccuSim] Press "Up/Down Arrow" buttons to locate the "CSM"

CalTab	le1		
Mfctr:	Weld	sh Allar	ר
Model:	CSM		
Cal	Seq		
Set	Adi.	Adi.	Set
Last	+		CalTable

14. [AccuSim] Press "F4" button to launch "Set CalTable" and press "Enter"

	PM/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check

15. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"

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Document Description:	CSB – Clinical Dynamics AccuSim Patient	Document Number:	80022216
	Simulator	Version:	В
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16. [CSM] Power on the device

- 17. [CSM] Connect the USB cable to CSM and a PC with WAST (Welch Allyn Service Tool) installed.
- 18. [PC] Launch WAST
- 19. [PC] Click on the "Service" option if prompted
- 20. [PC] Enter in the User ID and Password for WAST
- 21. [PC] Double Click on the "Connex Spot Monitor" listed
- 22. [PC] Click the "Verify and Calibrate" tab
- 23. [PC] Double Click on the "NIBP Sensor" listed
- 24. [PC] Click "Begin" to start the test and calibration
- 25. [PC] Click "Perform all"
- 26. Follow the instruction from the WAST
- 27. Read the following "**" ahead to avoid confusion
- ** The "Meter readings" are from the AccuSim Simulator

** For the "Single Lumen" or "Double Lumen" test only one needs to be ran, Skip the one you don't use

28. Verify the test successfully finish without failures [Pass/Fail]

29. Press "close" and disconnect all cables and devices

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	Welch Allyn™		
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Spo2 Functional Verification



- 1. [AccuSim] Connect the "SPO2 Adapter" to the AccuSim simulator
- 2. Connect the "SPO2 Adapter" to the "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 3. Connect the "SPO2 Simulator cable" to the "SPO2 Ext. Cable"
- 4. [AccuSim] Press "Escape" button twice



- 5. [AccuSim] Press "Enter" button to select "PM/Service Routine"
- 6. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"

Generic Califable **F2 or F3 to select. F4 to set. F1 to set last used CalTable**			
Cal	Seq		
Set Last	Adi. +	Adi. 	Set CalTable

7. [AccuSim] Press "F1" to set the last calibration table

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Document Description:	CSB – Clinical Dynamics AccuSim Patient Simulator	Document Number: Version:	80022216 B
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6	M/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check
	801

8. [AccuSim] Press the "Scroll up/down" button to select the "Spo2 Sim" and press "Enter"



9. [AccuSim] Using the "Right/Left Arrow" buttons to navigate to top right of the screen



- 10. [AccuSim] Using the "Up/Down Arrow" button to change the Spo2 system to the current system being used
- 11. Connect the according "SPO2 Ext. Cable" to CSM
- ** Follow steps 12-13 for Masimo and steps 14-17 for Nellcor and Nonin
- ** Give the device about 30 seconds to stabilize
- 12. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 80% and Pulse Rate to 60 bpm

SPO	2(Elec.)	.) Masimo	
Sat	80	PR 60	
Pul	se Mod	5.0	00 %
		Adv	AutoSeg

13. [CSM] Verify that Saturation level is 80% ±3% and Pulse Rate is 60 bpm ± 1 bpm [Pass/Fail]

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14. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 90% and Pulse Rate to 60 bpm

SPO2(Elec.) Nellcor_Oximax			
Sat	90	PR	60
Pulse Mod		5.0	0 %
Adv AutoSeg			

- 15. [CSM] Verify that Saturation level is 90% ±1% and Pulse Rate is 60 bpm ± 1 bpm [Pass/Fail]
- 16. Disconnect all spo2 cables

** SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up

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• SureTemp Temperature Functional Verification



- 1. Remove the Probe Key attached to CSM if there is one
- 2. [AccuSim] Connect the "SureTemp Plus cable" to "Temp 2" located at the back of the simulator
- 3. [CSM] Connect the "SureTemp Plus cable" to CSM
- 4. [CSM] Remove the "Probe" from the well on CSM
- 5. [CSM] Verify that the displayed temperature is 97.3 ± 0.2 °F (36.3 ± 0.1 °C) [Pass/Fail]
- 6. [CSM] Disconnect the simulator cable and reconnect the "Probe" to the CSM

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• Full Calibration

** Follow this step only for device Calibration

- 1. Make sure both devices are powered down
- 2. [CSM] Power on the device
- 3. [AccuSim] Power on the Simulator
- 4. [CSM] Attach the USB cable to a PC with WAST
- 5. [PC] Launch WAST
- 6. [PC] Click on the "Service" option if prompted
- 7. [PC] Enter in the User ID and Password for WAST
- 8. [PC] Double Click on the "Connex Spot Monitor" listed
- 9. [PC] Click the "Verify and Calibrate" tab
- 10. [PC] Double Click on the "Connex Spot Monitor" listed
- 11. [PC] Click "Begin" to start the test and calibration
- 12. Follow the instruction from the WAST
- ** SPO2Test
- 13. [AccuSim] Connect the "SPO2 Adapter" to the AccuSim simulator
- 14. Connect the "SPO2 Adapter" to the "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 15. Connect the "SPO2 Simulator cable" to the "SPO2 Ext. cable"
- 16. [CSM] Connect the "SPO2 Ext. cable" to CSM
- 17. [AccuSim] Press the "Menu" button to launch the main menu options
- 18. [AccuSim] Press "Enter" button to select "PM/Service Routine"
- 19. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"
- 20. [AccuSim] Press "Up/Down Arrow" buttons to locate the "CSM"
- 21. [AccuSim] Press "F4" button to launch "Set CalTable"
- 22. [AccuSim] Press the "Scroll up/down" button to select the "Spo2 Sim" and press "Enter"
- 23. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the SPO2 type, Saturation level and Pulse Rate to given value in WAST
- ** NIBP
- 24. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, and 500cc) on the Test Volume
- 25. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"
- 26. Connect the "NIBP Adapter" (male to male) to "Device Under Test" hose on "NIBP Tube"
- 27. Connect the "NIBP Adapter" (male to male) to "NIBP Barb to Hose"
- 28. Connect the "NIBP Barb to Hose" to "Y-tube adapter"
- 29. Connect the "Y-tube adapter" to "Blood Pressure hose"

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Document Description:	CSB – Clinical Dynamics AccuSim Patient	Document Number:	80022216
	Simulator	Version:	B
	Welch Allyn™		

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- 30. [CSM] Connect the "Blood Pressure hose" to CSM
- 31. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 32. [AccuSim] Press "Escape" button
- 33. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"
- 34. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"
- ** SureTemp Temperature
- 35. Skip the "Low temperature test"
- 36. Instead of the Calibration key, connect the SureTemp Plus cable to "Temp2" on AccuSim and CSM
- ** The "Meter readings" are from the AccuSim Simulator
- ** For the "Single Lumen" or "Double Lumen" test only one needs to be ran, Skip the one you don't use
- 37. [PC] Access and save the calibration certificate and service logs at the following directory:

C:\ProgramData\Welch Allyn Service Tool\ServiceLogs

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	Welch Allyn™		
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2. Connex Vital Signs Monitor – CVSM/CIWS • Required Tools

- CVSM/CIWS
 - Blood Pressure Hose
 - Y-tube adapter
 - SPO2 Ext. cable (Nellcor, Masimo)
 - Service Test Box (Nurse Call)
 - $\circ \quad USB \ A \ to \ B$
 - 3.5mm audio cord
 - Ethernet Cable
- Test Volume
- Welch Allyn Service Tool WAST
 - NIBP Tubing Kit
 - NIBP Tube
 - o NIBP Adapters
 - Male to male
 - $\circ \quad \text{NIBP Barb to Hose (x6)}$
 - SPO2 Cable Kit (Nellcor, Masimo)
 - o SPO2 Adapter
 - o SPO2 Simulator cable
 - SureTemp cable
 - SureTemp Plus cable
 - ECG banana plug
- USB A to B mini cable
- Slotted Screwdriver

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• NIBP Functional Verification

** Attach the USB cable to a PC with WAST available

- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, and 500cc) on the Test Volume
- 2. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"
- 3. Connect the "NIBP Adapter" (male to male) to "Device Under Test" hose on "NIBP Tube"
- 4. Connect the "NIBP Adapter" (male to male) to "NIBP Barb to Hose"
- 5. Connect the "NIBP Barb to Hose" to "Y-tube adapter"
- 6. Connect the "Y-tube adapter" to "Blood Pressure hose"
- 7. [CVSM] Connect the "Blood Pressure hose" to CVSM
- 8. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 9. [AccuSim] Turn on the Simulator

** Power button is located on the back

10. [AccuSim] Press the "Menu" button to launch the main menu options

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	Welch Allyn™		
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1.) PM/Service Routine
2.) NIBP Module
3.) ECG Module
4.) SPO2 Sim
5.) Simulator Config

11. [AccuSim] Press "Enter" button to select "PM/Service Routine"

12. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"

Generic CalTable **F2 or F3 to select, F4 to set. F1 to set last used CalTable**			
Cal	Seq		
Set Last	Adi. +	Adi.	Set CalTable

13. [AccuSim] Press "Up/Down Arrow" buttons to locate the "VSM 6000"

14. [AccuSim] Press "F4" button to launch "Set CalTable"

	^o M/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check

15. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"

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Parent: WI-17206803

Document Description:	CSB – Clinical Dynamics AccuSim Patient	Document Number:	80022216
	Simulator	Version:	В
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16. [CVSM] Power on the device

- 17. Connect the USB cable to CVSM and a PC with WAST (Welch Allyn Service Tool) installed.
- 18. [PC] Launch WAST
- 19. PC] Click on the "Service" option if prompted
- 20. [PC] Enter in the User ID and Password for WAST
- 21. [PC] Make sure "Device List" is selected, if not click on it
- 22. [PC] Double Click on the "Welch Allyn Connex Device" listed
- 23. [PC] Click the "Verify and Calibrate" tab
- 24. [PC] Double Click on the "NIBP Sensor" listed
- 25. [PC] Click "Begin" to start the test and calibration
- 26. [PC] Click "Perform all"
- 27. Follow the instruction from the WAST
- 28. Read the following "**" ahead to avoid confusion
- ** The "Meter readings" are from the AccuSim Simulator

** For the "Single Lumen" or "Double Lumen" test only one needs to be ran, Skip the one you don't use

- 29. Verify the test successfully finish without failures [Pass/Fail]
- 30. Press "close" and disconnect all NIBP cables and devices

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	Welch Allyn™		
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Spo2 Functional Verification

- 1. [AccuSim] Connect the "SPO2 Adapter" to the AccuSim simulator
- 2. Connect the "SPO2 Adapter" to the "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 3. Connect the "SPO2 Simulator cable" to the "Spo2 Ext. cable"
- 4. [AccuSim] Press the "Escape" button twice

6. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"

Document Description:	CSB – Clinical Dynamics AccuSim Patient	Document Number:	80022216
	Simulator	Version:	В
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7. [AccuSim] Press "F1" to set the calibration table

PM/Service Routine		
1.0	Leak Test	
2.)	OverP Test	
3.)	BP Accuracy	
4.)	SPO2 Sim	
5.)	Temp. Module Check	

8. [AccuSim] Press the "Scroll up/down" button to select the "Spo2 Sim" and press "Enter"

SPO2(Elec.)		Masimo	
Sat	100	PR	80
Pul	se Mod	5.0	0 %
		Adv	AutoSeg

9. [AccuSim] Using the "Right/Left Arrow" buttons to navigate to top right of the screen

SPO2(Elec.)		Masimo	
Sat	100	PR	80
Pulse Mod		5.0)0 %
		Adv	AutoSeq

- 10. [AccuSim] Using the "Up/Down Arrow" button to change the Spo2 system to the current system being used
- 11. [CVSM] Press the "Settings" tab
- 12. [CVSM] Press the "Device" tab
- 13. [CVSM] Press the "Intervals Monitoring"
- 14. [CVSM] Press the "Home" tab
- 15. [CVSM] Connect the "Spo2 Ext. cable to CVSM
- 16. Follow steps 17-18 for Masimo and steps 19-20 for Nellcor and Nonin

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	Welch Allyn™		
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- ** Give the device about 30 seconds to stabilize
- 17. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 81% and Pulse Rate to 61 bpm

SPO:	SPO2(Elec.) Masimo		isimo
Sat	81	PR	ெ
Pul	se Mod	5.0	00 %
		Adv	AutoSeq

- 18. [CVSM] Verify that Saturation level is 81% ±3% and Pulse Rate is 61 bpm ± 1 bpm [Pass/Fail]
- 19. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 90% and Pulse Rate to 60 bpm

SPO2(Elec.)		Nelico	r_Oximax
Sat	90	PR	60
Pul	se Mod	5.0	0 %
		Adv AutoSe	

- 20. [CVSM] Verify that Saturation level is 90% ±1% and Pulse Rate is 60 bpm ± 1 bpm [Pass/Fail]
- 21. [AccuSim] (For both Spo2) Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 75% and Pulse Rate to 200 bpm

- 22. [CVSM] Verify that Saturation level is 75% ±1% and Pulse Rate is 200 bpm ± 2 bpm [Pass/Fail]
- 23. Disconnect all Spo2 cables

** Be careful removing the SPO2 Adapter, it is spring loaded and may ruin the components inside. Grab the bottom portion of the adapter and lift to remove

Document Description:	CSB – Clinical Dynamics AccuSim Patient Simulator	Document Number: Version:	80022216 B
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SureTemp Temperature Functional Verification

- 1. Remove the Probe Key attached to CVSM if there is one
- 2. [AccuSim] Connect the "SureTemp Plus cable" to "Temp 2" located at the back of the simulator
- 3. [CVSM] Connect the "SureTemp Plus Cable" to CVSM
- 4. [CVSM] Remove the "Probe" from the well on CVSM
- 5. [CVSM] Verify that the displayed temperature is 97.3 \pm 0.2 ^{o}F (36.3 \pm 0.1 $^{o}C)$ [Pass/Fail]
- 6. [CVSM] Disconnect the "SureTemp cable" and reconnect the "Probe" to the device

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• Full Calibration

** Follow this step only for device Calibration

- 1. Make sure both devices are powered down
- 2. [CVSM] Power on the device
- 3. [AccuSim] Power on the Simulator
- 4. [CVSM] Attach the USB cable to a PC with WAST
- 5. [PC] Launch WAST
- 6. [PC] Click on the "Service" option if prompted
- 7. [PC] Enter in the User ID and Password for WAST
- 8. [PC] Double Click on the "Welch Allyn Connex Device" listed
- 9. [PC] Click the "Verify and Calibrate" tab
- 10. [PC] Double Click on the "Welch Allyn Connex Device" listed
- 11. [PC] Click "Begin" to start the test and calibration
- 12. Follow the instruction from the WAST
- ** SPO2Test
- 13. [AccuSim] Connect the "SPO2 Adapter" to the AccuSim simulator
- 14. Connect the "SPO2 Adapter" to the "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 15. Connect the "SPO2 Simulator cable" to the "SPO2 Ext. cable"
- 16. [CVSM] Connect the "SPO2 Ext. cable" to CVSM
- 17. [AccuSim] Press the "Menu" button to launch the main menu options
- 18. [AccuSim] Press "Enter" button to select "PM/Service Routine"
- 19. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"
- 20. [AccuSim] Press "Up/Down Arrow" buttons to locate the "VSM 6000"
- 21. [AccuSim] Press "F4" button to launch "Set CalTable"
- 22. [AccuSim] Press the "Scroll up/down" button to select the "Spo2 Sim" and press "Enter"

[AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the SPO2 type, Saturation level and Pulse Rate to given value in WAST

- ** SureTemp Temperature
- 23. Skip the "Low temperature test"
- 24. Instead of the Calibration key, connect the SureTemp Plus cable to "Temp2" on AccuSim and CVSM
- ** NIBP
- 25. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, and 500cc) on the Test Volume
- 26. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"

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- 27. Connect the "NIBP Adapter" (male to male) to "Device Under Test" hose on "NIBP Tube"
- 28. Connect the "NIBP Adapter" (male to male) to "NIBP Barb to Hose"
- 29. Connect the "NIBP Barb to Hose" to "Y-tube adapter"
- 30. Connect the "Y-tube adapter" to "Blood Pressure hose"
- 31. [CVSM] Connect the "Blood Pressure hose" to CVSM
- 32. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 33. [AccuSim] Press "Escape" button
- 34. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"
- 35. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"
- ** The "Meter readings" are from the AccuSim Simulator
- ** For the "Single Lumen" or "Double Lumen" test only one needs to be ran, Skip the one you don't use
- 38. [PC] Access and save the calibration certificate and service logs at the following directory:

C:\ProgramData\Welch Allyn Service Tool\ServiceLogs

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3. ProBP 3400

• Required Tools

- ProBP 3400
 - Blood Pressure Hose
 - Y-tube adapter
- Test Volume
- Welch Allyn Service Tool WAST
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - Male to male
 - \circ NIBP Barb to Hose (x6)
- USB A to B mini cable

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• Full Calibration

** Attach the USB cable to a PC with WAST available

- 1. [AccuSim] Connect the "AccuSim" end of the "NIBP Tube" to "Pressure Port" located on the back of the simulator
- 2. Connect the "NIBP Barb to Hose" hoses to each cylinder on the Test Volume
- 3. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"
- 4. Connect the "NIBP Adapter" (male to male) to "Device Under Test" hose on "NIBP Tube"
- 5. Connect the "NIBP Adapter" (male to male) to "NIBP Barb to Hose"
- 6. Connect the "NIBP Barb to Hose" to "Y-tube adapter"
- 7. Connect the "Y-tube adapter" to "Blood Pressure hose"
- 8. [ProBP] Connect "Blood Pressure hose" to ProBP3400
- 9. [AccuSim] Turn on the Simulator

** Power button is located on the back

10. [AccuSim] Press the "Menu" button to launch the main menu options

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	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config
	>27-

11. [AccuSim] Press "Enter" button to select "PM/Service Routine"

12. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"

13. [AccuSim] Press "Up/Down Arrow" buttons to locate the "ProBP 3400"

CalTable2				
Mfetr:	Weld	sh Allar	7	
Model:	ProE	P 3400)	
Cal	Seq	1990-1994 1990-1994 1994-1994		
Set Last	Adi. +	Adi.	Set CalTable	

14. [AccuSim] Press "F4" button to launch "Set CalTable"

6	M/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check

- 15. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"
- 16. [AccuSim] Press "Enter" to the message
- 17. [ProBP3400] Power on ProBP 3400
- 18. [ProBP3400] Connect the USB cable to ProBP 3400 and a PC with WAST (Welch Allyn Service Tool) installed.
- 19. [PC] Launch WAST
- 20. PC] Click on the "Service" option if prompted
- 21. [PC] Enter in the User ID and Password for WAST

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- 22. [PC] Double Click on the "ProBP 3400" listed
- 23. [PC] Click the "Verify and Calibrate" tab
- 24. [PC] Double Click on the "ProBP 3400" listed
- 25. [PC] Click "Begin" to start the test and calibration
- 26. Follow the instruction from the WAST
- ** The "Meter readings" are from the AccuSim Simulator

** For Inflation linearity test, disconnect the Y tube adapter and connect the blood pressure hose to "500 cc Linearity" on test volume

- 27. Verify the test successfully finish without failures [Pass/Fail]
- 28. [PC] Access and save the calibration certificate and service logs at the following directory:

C:\ProgramData\Welch Allyn Service Tool\ServiceLogs

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4. Spot

• Required Tools

- Spot Vital Signs
 - Blood Pressure hose
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - male to male
 - PROPAQ female
 - \circ NIBP Barb to Hose (x6)
 - SPO2 Cable Kit (Nellcor, Masimo)
 - SPO2 Adapter
 - SPO2 Simulator cable
 - SureTemp cable
 - SureTemp cable
- Test Volume

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NIBP Functional Verification

Leak Test

- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, 500cc, and 500cc Linearity) on the Test Volume
- 2. Connect the "NIBP Adapter" (male to male) to "Device Under Test" hose on "NIBP kit"
- 3. Connect the "NIBP Adapter" (PROPAQ female) to "NIBP Adapter" (male to male)
- 4. Connect the "NIBP Adapter" (PROPAQ female) to "Blood Pressure hose"
- 5. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP kit"
- 6. [Spot] Connect the "Blood Pressure hose" to Spot
- 7. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 8. [AccuSim] Power on the Device

** Power button is located on the back

9. [AccuSim] Press the "Menu" button to launch the main menu options

	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config
5.1	Simulator Config

10. [AccuSim] Press "Scroll up/down" button to navigate to "PM/Service Routine" and press "Enter"

11. [AccuSim] Press "Enter" to the message

Generii **F2 or F1 to se	F3 to s t last u	ble :elect, used C	F4 to set. alTable**
Cal	Seq		
Set Last	Adi. +	Adi. 	Set CalTable

12. [AccuSim] Press "F4" to set the CalTable

** Spot does not have a designated CalTable

	PM/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check

13. [AccuSim] Press the "Scroll up/down" button to select the "Leak Test" and press "Enter"

14. [AccuSim] Press the "Enter" button

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Leak: 250 mmHg 20 s	0.0
Leak Rate: ==mmH9/ Start:mmH9	s
Zero Reset Start A	uto

15. [AccuSim] Press the "Menu" button to preset the Configuration

and the second se	10			the second s
LeakTe	st Pres	et Con	fig	
1) Targ	et 250	mmH9	20	Sec.
2.) Тагэ	et 300	mmH9	120	Sec.
3.) Targ	et 75	mmHg	240	Sec.
Set1	Set2	l Set3		

16. [AccuSim] Press the "Up/Down/Left/Right Arrow" buttons to adjust to 250 mmHg and 20 sec

LeakTe	stPres	set Con	fig	J
1) Targ	et 250	mmH9	20	Sec.
2.) Тагэ	et 300	mmH9	120	Sec.
3.) Targ	et 75	mmHg	240	Sec.
	- I			
Set1	Set2	Set3		

17. [AccuSim] Press the "Escape" button to return to Leak Test

Leak: 250 mmHg 20 s	0.0
Leak Rate: ==mmH9/ Start:mmH9	s
Zero Reset Start A	luto

18. [Spot] While holding the "Blood Pressure Start/Stop" button turn the device on

19. [Spot] Press the "Mode" button until "CAL" is displayed on the top of the screen

20. Allow for device to stabilize.

- 21. Make sure the screw on the "Inflation Bulb" is closed
- 22. [AccuSim] Press "F1" to zero and "F2" and to reset.
- 23. [Spot] Press the "Blood Pressure Start/Stop" button to close the valve inside the device

24. [AccuSim] Press "F3" to start the test.

25. Verify Simulator leakage of less than 6 mmHg for 15 seconds [Pass/Fail]

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**The minimum test time is 20 seconds

26. [AccuSim] Press "F2" to reset

Over Pressure Test

- 1. Disconnect the "Test Volume" hose on "NIBP Tube"
- 2. Connect the "Test Volume" hose on "NIBP Tube" to test volume 250cc
- 3. [AccuSim] Press "Escape"

- 4. [AccuSim] Press the "Scroll up/down" button to select the "OverP Test" and press "Enter"
- 5. [AccuSim] Press the "Enter" button

- 6. [AccuSim] Press "F2" and to reset.
- 7. [AccuSim] Press "F3" to start the test.
- 8. [Spot] Verify error message "E10." Overpressure Cutoff is 305 mmHg with ± 15 mmHg [Pass/Fail]
- 9. [Spot] Power down the device

BP Accuracy Test

- 1. [AccuSim] Press "Escape" button to return to "PM/Service Routine"
- 2. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter" button.

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- 3. [AccuSim] Press "F1" to zero and "F2" and to reset
- 4. [Spot] While holding the "Blood Pressure Start/Stop" button turn the device on
- 5. [Spot] Press the "Mode" button until "CAL" is displayed on the top of the screen
- 6. [Spot] Press the "Blood Pressure Start/Stop" button to close the internal valve
- 7. [AccuSim] Press "F4" and using the "Up/Down Arrow" buttons to set desired pressure. Press "F3" to start the test. Press "F3" to disable the pump. After recording the pressure press "F4" to quit the test
- 8. Repeat the previous procedure for the following pressures. And verify that the pressure is within the error margin [Pass/Fail]
 - a. 0.0 ± 1.0
 - $b.\quad 50.0\pm1.0$
 - $c.\quad 150.0\pm1.5$
 - $d. \quad 250.0 \pm 2.0$

**The Simulator will continuously pump to the specific pressure if not disabled

9. Disconnect hoses and cables from the "NIBP kit"

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Spo2 Functional Verification

- 1. [AccuSim] Connect the "SPO2 Adapter" to the AccuSim Simulator
- 2. Connect the "SPO2 Adapter" to the "Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 3. [AccuSim] Press the "Escape" button to return to "PM/Service Routine" menu
- 4. [AccuSim] Press the "Scroll up/down" button to select the "Spo2 Sim" and press "Enter"

6	M/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check
F A	

5. [AccuSim] Using the "Right/Left Arrow" buttons to navigate to top right of the screen

SPO2(Elec.)		Masimo		
Sat	100	PR	80	
Pub	se Mod	5.00 %		
		Adv	AutoSeq	

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6. [AccuSim] Using the "Up/Down Arrow" button to change the Spo2 system to the current system being used

SPO2(Elec.)		Masimo		
Sat	100	PR	80	
Pub	se Mod	5.00 %		
Adv AutoS		AutoSeq		

- 7. [Spot] Power down Spot Vital Signs
- 8. [Spot] Power on Spot Vital Signs
- 9. [Spot] Connect the "SPO2 Simulator cable" to Spot Vital Signs
- 10. Follow steps 11-12 for Masimo and steps 13-16 for Nellcor
- 11. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 81% and Pulse Rate to 61 bpm
- ** Wait for 30 seconds for Spot Vital Signs to stabilize

SPO2(Elec.)		Masimo	
Sat	81	PR	ங
Pul	se Mod	5.0	00 %
		Adv	AutoSeg

- 12. [Spot] Verify that Saturation level is 81% ±3% and Pulse Rate is 61 bpm ± 1 bpm [Pass/Fail]
- 13. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 90% and Pulse Rate to 60 bpm

- 14. [Spot] Verify that Saturation level is 90% ±1% and Pulse Rate is 60 bpm ± 1 bpm [Pass/Fail]
- 15. [AccuSim] (For both Spo2) Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 75% and Pulse Rate to 200 bpm

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- 16. [Spot] Verify that Saturation level is 75% ±1% and Pulse Rate is 200 bpm ± 2 bpm [Pass/Fail]
- 17. [Spot] Power down Spot Vital Signs
- 18. Disconnect all Spo2 cables

** SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up
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SureTemp Temperature Functional Verification



- 1. [Spot] Power on Spot Vital Signs
- 2. Remove the Probe Key attached to Spot if there is one
- 3. [AccuSim] Connect the "SureTemp cable" to "Temp 2" located at the back of the simulator
- 4. [Spot] Connect the "SureTemp cable" to Spot
- 5. [Spot] Remove the "Probe" from the well on Spot
- 6. [Spot] Verify that the displayed temperature is 97.3 \pm 0.2 °F (36.3 \pm 0.1 °C) [Pass/Fail]
- 7. [Spot] Disconnect the "SureTemp cable" and reconnect the "Probe" to the device

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5. Spot LXI

• Required Tools

- Spot Vital Signs LXI
 - Y-tube Adapter
 - Y-fitting hose

0

- SPO2 Ext. cable (Nellcor, Masimo)
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - Male to male
 - \circ NIBP Barb to Hose (x6)
 - SPO2 Cable Kit (Nellcor, Masimo)
 - SPO2 Adapter
 - SPO2 Simulator cable
 - SureTemp cable
 - SureTemp Plus cable
- Test Volume
- Stopwatch (Smartphone, Watch, Clock, etc....)

Document Description:	CSB – Clinical Dynamics AccuSim Patient Simulator	Document Number: Version:	80022216 B
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NIBP Functional Verification



Leak Test

- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, 500cc, and 500cc Linearity) on the Test Volume
- 2. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP kit"
- 3. Connect the "NIBP Adapter" (male to male) to "Device Under Test" hose on "NIBP kit"
- 4. Connect the "NIBP Adapter" (male to male) to "NIBP Barb to Hose"
- 5. Connect the "NIBP Barb to Hose" to "Y-tube adapter"
- 6. Connect the "Y-tube adapter" to "Y-fitting hose"
- 7. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 8. [LXI] Connect the Y-Tube Hose to the [LXI]
- 9. [LXI] Hold the "Select" button while pressing the "Power" button
- 10. [LXI] Press the "Arrow" buttons to navigate to "Blood Pressure" and press "Select" button
- 11. [LXI] Press the "Arrow" buttons to navigate to "BP Calibration Check" and press "Select" button
- 12. [LXI] Press the "Arrow" buttons to navigate to "Close Valve" and press "Select" button
- 13. [AccuSim] Power on the simulator

** Power button is located on the back

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- 18. [AccuSim] Press the "Scroll up/down" button to select the "Leak Test" and press "Enter"
- 19. [AccuSim] Press the "Enter" button to the message

Leak: 250 mmHg 20 s	0.0
Leak Rate: ==mmH9/ Start:mmH9	5
Zero Reset Start .	۹uto

20. [AccuSim] Press the "Menu" button to preset the Configuration

LeakTe	stPres	et Con	fig	
1) Targ	et 250 r	mmHg	20	Sec.
2.) Тагэ	et 300 r	nmHg	120	Sec.
3.) Targ	et 75 r	mmHg	240	Sec.
Set1	Set2	Set3		

21. [AccuSim] Press the "F1" button to navigate to "Set1"

22. [AccuSim] Press the "Up/Down/Left/Right Arrow" buttons to adjust to 250 mmHg and 20 sec



23. [AccuSim] Press the "Escape" button to return to Leak Test

Leak: 250 mmHg 20 s	0.0
Leak Rate: ==mmH9/ Start:mmH9	s
Zero Reset Start A	uto

24. Close the screw on the hand bulb to lock the pressure within the system

- 25. Allow for devices to stabilize.
- 26. [AccuSim] Press "F1" to zero and "F2" and to reset.
- 27. [AccuSim] Press "F3" to start the test.

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28. [AccuSim] 250 mmHg must have leakage of less than 6 mmHg for 15 seconds [Pass/Fail]

** The minimum run time for leak test is 20 seconds

Leak: 250 mm	нэ 20 в 248.5	
Test Complete		
Leak Rate:	1mmHg/ 20 s	
Start: 2	249mmHg	
Rese	t la	

29. [AccuSim] Press "F2" to quit and reset the test

Over Pressure Test

- 1. Disconnect the "Test Volume" hose on "NIBP Tube"
- 2. Connect the "Test Volume" hose on "NIBP Tube" to test volume 250cc
- 3. [AccuSim] Press "Escape" button to return the "PM/Service Routine"



- 4. [AccuSim] Press the "Scroll up/down" button to select the "OverP Test" and press "Enter"
- 5. [AccuSim] Press "Enter" to message

Ove	rP 1	ſest				
200	-		1	8 9 8	-	%
160	3 - 3	-	-	820	-	~
120	-	÷	191	894	-	-
80	ò	\$	10	15	20	25
Tog	gle	Res	et 🛛 🤅	Start	AL	ito J

- 6. [AccuSim] Press "F2" to reset the previous data
- 7. [AccuSim] Press "F3" to start the test
- 8. [LXI] Verify that maximum pressure is between 296 to 329 mmHg [Pass/Fail]

** The Simulator will continue to pump, but the Spot LXI should display a pressure less than 329 mmHg

- 9. [LXI] Press the "Select" button to release the pressure
- 10. [AccuSim] Press "F2" to reset

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Inflation Test

- 1. [LXI] Press the "Select" button to lock the pressure
- 2. [AccuSim] Press "Escape" button
- 3. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"
- 4. [AccuSim] Press "Enter" to the message
- 5. Setup a stopwatch

** stopwatch can be: smartphone, clock, watch, etc.

6. [LXI] Press the "Arrow" buttons to navigate to "Start Cuff Inflation"

** Read the next 4 steps ahead before proceeding

- 7. [LXI] Press "Select" button and start the stopwatch
- 8. [AccuSim] Stop the stopwatch immediately as soon as the pressure hits 210 mmHg (does not have to stabilize)
- 9. [LXI] Press "Select" button after the pressure hits 210 mmHg
- 10. Verify the test takes 7 seconds or less [Pass/Fail]
- 11. [LXI] Press the "Arrow" buttons to navigate to "Open Valve" and press "Select" button

BP Accuracy Test

- 1. [LXI] Press "Select" button to close the valve
- 2. Disconnect the "Test Volume" hose on "NIBP Tube"
- 3. Connect the "Test Volume" hose on "NIBP Tube" to test volume 500cc



- 4. [AccuSim] Press "F1" to zero and "F2" to reset
- 5. [AccuSim] Press "F4" and using the "Up/Down Arrow" buttons to set desired pressure. Press "F3" to start the test
- 6. [AccuSim] when the pressure reaches set pressure, press "F3" to disable the pump and compare the results [Pass/Fail]
 - a. 0.0 ± 1.0
 - b. 50.0 ± 1.0
 - c. 150.0 ± 1.5
 - d. 250.0 ± 2.0

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7. [AccuSim] Press "F4" to stop and then "F1" to reset. Repeat the procedures 4-7 as required.

Dump Test

1. [AccuSim] Press "F1" to reset the system

SetP:260]	0.0 mmHg
Min:0.0	Av9:0.0	Max:11.1
Reset	Sta	art en s

- 2. [AccuSim] Using the "Up/Down Arrow" buttons adjust the pressure to 260mmHg
- 3. [AccuSim] Press "F3" to set up the required pressure and wait till system stabilizes

** The pressure does not need to be exact

4. [AccuSim] Press "F3" to disable the pump once the reaches 260 mmHg



5. Prepare a stopwatch

** stopwatch can be: smartphone, clock, watch, etc.

- 6. [LXI] Simultaneously press "Select" to open the valve and start the stop watch
- 7. [AccuSim] Stop the stopwatch when the pressure hits 15 mmHg
- 8. Verify the test takes less than 10 seconds [Pass/Fail]
- 9. [AccuSim] Press "F4" to stop the simulator
- 10. Disconnect hoses from the "NIBP kit"

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Spo2 Functional Verification



- 1. [LXI] Power down the Spot LXI
- 2. [AccuSim] Connect the "SPO2 Adapter" to the Simulator
- 3. Connect the "SPO2 Adapter" to the "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 4. Connect the "SPO2 Simulator cable" to the "SPO2 Ext. Cable"
- 5. [AccuSim] Press the "Escape" button twice to return to the "PM/Service Routine"
- 6. [AccuSim] Press the "Scroll up/down" button to select the "Spo2 Sim" and press "Enter"



7. [AccuSim] Using the "Right/Left Arrow" buttons to navigate to top right of the screen

SPO2(Elec.) Masimo		isimo	
Sat	100	PR	80
Pub	se Mod	5.0	00 %
		Adv	AutoSeq

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8. [AccuSim] Using the "Up/Down Arrow" button to change the Spo2 system to the current system being used

SPO:	SPO2(Elec.) Masimo		
Sat	100	PR	80
Pub	se Mod	5.0)0 %
		Adv	AutoSeq

- 9. [LXI] Connect the according "SPO2 Ext. cable" to Spot LXI
- 10. [LXI] Power on the Spot LXI
- 11. Follow steps 12-13 for Masimo and steps 14-15 for Nellcor
- 12. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 81% and Pulse Rate to 61 bpm

SPO2(Elec.) Masimo			
Sat	81	PR	61
Pul	se Mod	5,0	00 %
		Adv	AutoSeq

- 13. [LXI] Verify that Saturation level is 81% ±3% and Pulse Rate is 61 bpm ± 1 bpm [Pass/Fail]
- 14. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 90% and Pulse Rate to 60 bpm

SPO2(Elec.) Nellcor_Oximax			
Sat	90	PR	60
Pul	se Mod	5.0	0 %
		Adv	AutoSeq

- 15. [LXI] Verify that Saturation level is 90% ±1% and Pulse Rate is 61 bpm ± 1 bpm [Pass/Fail]
- 16. Disconnect all cables

** SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up

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SureTemp Temperature Functional Verification



- 1. [LXI] Power down the Spot LXI
- 2. [LXI] Power on the Spot LXI
- 3. [LXI] Remove the Probe Key attached to Spot LXI if there is one
- 4. [AccuSim] Connect the "SureTemp Plus cable" to "Temp 2" located at the back of the simulator
- 5. [LXI] Connect the "SureTemp Plus Cable" to Spot LXI
- 6. [LXI] Remove the "Probe" from the well on Spot LXI
- 7. [LXI] Verify that the displayed temperature is 97.3 \pm 0.2 °F (36.3 \pm 0.1 °C) [Pass/Fail]
- 8. [LXI] Disconnect the "SureTemp cable" and reconnect the "Probe" to the device

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6. Propaq CS

• Required Tools

- Propaq CS
 - 5 lead ECG cable
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - PROPAQ male
 - \circ NIBP Barb to Hose (x6)
 - YSI400/700 Temperature Kit
 - SPO2 Cable Kit (Nellcor, Masimo)
 - o SPO2 Adapter
 - SPO2 Simulator cable
 - ECG banana plug
 - Invasive BP Cable
- Test Volume

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NIBP Functional Verification

Leak Test



- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, 500cc, and 500cc Linearity) on the Test Volume
- 2. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"
- 3. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 4. Connect the "NIBP Adapter" (PROPAQ male) to "Device Under Test" hose on "NIBP Tube"
- 5. [Propaq] Connect the "NIBP Adapter" (PROPAQ male) to Propaq CS
- 6. [ProPaq] Turn the device on
- 7. [ProPaq] Press the following options accordingly:

SETUP > MORE > MORE > SERVICE > YES > NIBP TEST

8. [AccuSim] Power on the simulator

** Power button is located on the back



9. [AccuSi0m] Press the "Menu" button to launch the main menu options

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	Simulator	Version:	В
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	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config

10. [AccuSim] Press "Enter" button to select "PM/Service Routine"



11. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"



12. [AccuSim] Press "F4" to set CalTable *ProPaq CS is currently missing

	i i i
	M/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check

13. [AccuSim] Press the "Scroll up/down" button to select the "Leak Test"

14. [AccuSim] Press the "Enter" button

Leak: 250 mmHg 20 s	0.0
Leak Rate: ==mmH9/ Start:mmH9	s
Zero Reset Start A	uto

15. [AccuSim] Press the "Menu" button to preset the Configuration

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- 16. [AccuSim] Press the "Up/Down/Left/Right Arrow" buttons to adjust to 280 mmHg and 240 sec
- 17. [AccuSim] Press the "Escape" button to return to Leak Test

Leak: 2:	80 mmH	<u>s</u> 240 s	0.0
Leak R Si	ate: - tart: -	=mmH9/ mmH9	s
Zero	Reset	Start	Auto

- 18. Close the screw on the hand bulb to lock the pressure within the system
- 19. [AccuSim] Press "F1" to zero and "F2" and to reset.
- 20. [ProPaq] Press "ZERO" button
- 21. [ProPaq] Press "NIBP CAL" button (this closes the valve)
- 22. Allow for devices to stabilize.
- 23. [AccuSim] Press "F3" to start the test.
- 24. Verify that both devices display leakage of less than 50 mmHg [Pass/Fail]



25. [AccuSim] Press "F2" to reset after finishing the test

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BP Accuracy

- 1. Disconnect the "Test Volume" hose connected to 100cc and connect it to 500cc on the Test Volume
- 2. [AccuSim] Press "Escape" button to return to the "PM/Service Routine"
- 3. [AccuSim] Press the "Scroll up/down" button to navigate to "BP Accuracy" and press "Enter" button
- 4. [AccuSim] Press "Enter" button



- 5. [ProPaq] Press "CANCEL" to dump the pressure
- 6. [ProPaq] Press "ZERO" and then press the "NIBP CAL"
- 7. [AccuSim] Press "F1" to zero and "F2" and to reset
- 8. Compare the pressure on AccuSim simulator and Propaq. Verify that the following is true [Pass/Fail]
 - a. $0 \text{ mmHg} \pm 2 \text{ mmHg}$
- Compare the pressure on AccuSim simulator and Propaq. Using the "Inflation Bulb" pump the pressure up to 20 mmHg and verify the following on Propaq [Pass/Fail]
 a. 20 mmHg ± 2 mmHg
- 10. [ProPaq] Press "CANCEL" to dump the pressure then press the "NIBP CAL" button once the pressure reaches zero

** Read the next 5 steps ahead

- 11. [AccuSim] Press "F4" and by using the "Up/Down Arrow" buttons to set desired pressure.
- 12. Press "F3" to start the test. Once the pressure closes in on the desired value Press "F3" to disable the pump.
- 13. Compare the values between AccuSim simulator and the Propaq and verify that the following is accurate. [Pass/Fail]
 - a. $50 \text{ mmHg} \pm 2 \text{ mmHg}$
 - b. $100 \text{ mmHg} \pm 2 \text{ mmHg}$
 - c. $200 \text{ mmHg} \pm 2 \text{ mmHg}$
 - d. $250 \text{ mmHg} \pm 3 \text{ mmHg}$
 - i. PR1 250 \pm 3 mmHg
 - ii. PR2 250 \pm 15 mmHg

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- e. $270 \text{ mmHg} \pm 4 \text{ mmHg}$
- 14. [AccuSim] Press "F4" to quit and press "F1" to reset
- 15. Repeat the steps 12-15 to complete each volume listed in 13
- 16. Disconnect all NIBP cables

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• YSI400, YSI700 Temperature Functional Verification



- 1. Connect the 3.5mm audio cable to $\frac{1}{4}$ " Jack adapter
- 2. [AccuSim] Connect the 3.5mm audio cable to "Temp1" AccuSim
- 3. [AccuSim] Press "Escape" button
- 4. [AccuSim] Press the "Scroll up/down" button to select the "Temp. Module Check" and press "Enter" to launch
- 5. [Propaq] Press the "Home" button
- 6. [AccuSim] Press "F4" to launch the default option of "37° C"
- 7. [Propaq] Connect the ¹/₄" Jack adapter to "T1" ProPaq
- 8. [AccuSim] Using the "Up/Down" button to navigate to "Type: YSI 400"
- 9. [ProPaq] Make sure the temperature is 370 C \pm 0.10 C [Pass/Fail]

** If already YSI 400 change to YSI 700

- 10. [AccuSim] Using the "Up/Down Arrow" button to change the type to "YSI 700"
- 11. [ProPaq] Make sure the temperature is 370 C \pm 0.10 C [Pass/Fail]
- 12. Repeat steps 8-11 for "T2" port on Propaq

** Silence the alarm "Probe not detected"

13. Disconnect all cables

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Spo2 Functional Verification



- 1. [AccuSim] Connect the "SPO2 Adapter" to AccuSim
- 2. Connect the "SPO2 Adapter" to "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 3. [AccuSim] Press "Escape" button to return to the PM/Service Routine Menu
- 4. [AccuSim] Press the "Scroll up/down" button to select the "SPO2 Sim" and press "Enter" to launch



5. [ProPaq] Press the "SpO2" button

6. [AccuSim] Using the "Right/Left Arrow" buttons to navigate to top right of the screen



7. [AccuSim] Using the "Up/Down Arrow" button to change the Spo2 system to the current system being used

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11. Disconnect all Spo2 cables

 $\ast\ast$ SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up

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• ECG Functional Verification



- 1. [AccuSim] Connect all ECG banana plug to AccuSim
- 2. [AccuSim] Connect the 5 lead ECG cable to each banana plug per the level
 - i. Brown = V1
 - ii. Green = RL
 - iii. Red = LL
 - iv. Black = LA
 - v. White = RA
- 3. [AccuSim] Press "Escape" button twice to return to the Main Menu



4. [AccuSim] Press the "Scroll up/down" button to select the "ECG Module" and press "Enter" to launch

	ECG Module
1.)	NSR
2.)	Respiration
3.)	Invasive Bp
4.)	Temp. Module Check
5.)	ECG Config
	40-

Document Description:	CSB – Clinical Dynamics AccuSim Patient Simulator	Document Number: Version:	80022216 B
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5. [AccuSim] Press the "Scroll up/down" button to select the "NSR" and press "Enter" to launch



- 6. [AccuSim] Make sure the Rate is 80, Amp is 1.00, and Mode is Continuous
- 7. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust each value to the previous step

	X	SR	
Rate: 8	0		
Amp: 1.00			
Mode: (Continu	SUOL	
(Rate	Amp	Mode	Step:1

8. [AccuSim] Press "Escape" button to go back to ECG Module menu



9. [AccuSim] Press the "Scroll up/down" button to select "Respiration" and press "Enter" to launch

Res	piration
Rate: 15 rpm	
Impedance: 2:	50 Ohms
△R: 0.5 Ohms	
Apriea: 12s	Apriea Off
	Start Step:1

- 10. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons to change each values accordingly:
 - a. Rate = 40 rpm
 - b. Impedance = $1,000 \Omega$
 - c. $\Delta R = 1 \Omega$

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** Silence the alarm

Resp	iration
Rate: 40 rpm	
Impedance: 101	00 Ohms
△R: 1.0 Ohms	
Apriea: 12s	Apriea Off
	Start

11. [ProPaq] Press the "Home" button

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	Simulator	Version:	В
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 - 12. [ProPaq] Press the following options accordingly:

SETUP > ALARMS > LIMITS

- 13. [ProPaq] Press the "NEXT PARAMETER" button
- 14. [ProPaq] Press the "Up" button and increase the value to 45
- 15. [ProPaq] Press the "Home" button
- 16. [ProPaq] Press the "ECG/RESP" button
- 17. [ProPaq] Press the "More" button
- 18. [ProPaq] Using the "Next" and "Change" button, navigate and change the values accordingly
 - i. HR/PR TONE: Low
 - ii. PACER DISPLAY: ON
 - iii. ECG BANDWIDTH: MONITOR
 - iv. RESP LEAD: Ld1
 - v. RESP MONITORING: ON
- 19. [ProPaq] Press the "PREVIOUS MENU"
- 20. [Propaq] Using the buttons "ECG SIZE," "ECG LEAD," RESP SZE" change the values accordingly (changes will be displayed on the left side of the monitor):
 - i. ECG1 SIZE: 1mV/cm
 - ii. ECG1 LEAD: II
 - iii. RESP SIZE: 8X
- 21. [Propaq] Connect the 5 lead ECG cable to Propaq CS
- 22. [Propaq] Check that a normal sinus rhythm ECG waveform is displayed. There should be a soft beep tone with each QRS event [Pass/Fail]

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** The graph displayed should be like the shown picture above

23. [Propaq] Check that monitor's heartrate display is 80 ± 4 bpm and the respiration rate is 40 ± 2 bpm [Pass/Fail]

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Lead Off Alarm

- 1. [AccuSim] Disconnect the LA ECG lead from the simulator.
- 2. [Propaq] Check that equipment alert occurs. "EQUIPMENT ALERT / ECG FAULT." It should also indicate which lead is disconnected [Pass/Fail]
- 3. [Propaq] Press any key to acknowledge the alarm
- 4. [AccuSim] Reconnect the disconnected lead.
- 5. Repeat the processes 1-4 for each lead
- 6. Remove all ECG connections

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• IBP Functional Verification

- 1. [AccuSim] Press the "Escape" button to return to ECG Module
- 2. [AccuSim] Press the "Scroll up/down" button to select the "Invasive Bp" and press "Enter" to launch
- 3. [AccuSim] Connect the "Invasive BP Cable" to port labeled "P1" on AccuSim
- 4. [Propaq] Press the "Home" button
- 5. [ProPaq] Press the following options accordingly:

SETUP > WAVE SEL

- 6. [Propaq] Check that P1 and P2 waveforms are turned on
- 7. [Propaq] Press the "Home" button
- 8. [ProPaq] Press the following options accordingly:

SETUP > ALARMS > 4 SUSPND

- 9. [Propaq] Press the "Home" button
- 10. [Propaq] Press the "INV PRS" button
- 11. [Propaq] Connect the "Invasive BP Cable" to port labeled "INV. BP" on Propaq CS
- 12. [Propaq] Press the "ZERO P1" button and wait until the device displays "ZEROED"
- 13. [Propaq] Press the "RESCALE" button
- 14. [Propaq] Verify that the noise level is \leq 3 mm on the IBP waveform [Pass/Fail]
- 15. [Propaq] Verify that the mean pressure reading is 0 mmHg \pm 1 mmHg [Pass/Fail]
- 16. [AccuSim] Press the "Up/Down Arrow" buttons to adjust the pressure to 200 mmHg
- 17. [Propaq] Verify that pressure is 200 mmHg \pm 2 mmHg [Pass/Fail]

** If there are two IBP ports, repeat the steps 11 to 17

- 18. [Propaq] Remove the "Invasive BP Cable"
- 19. [Propaq] Verify that the message "P1 FAULTY TRANSDUCER NOT DETECTED" appears [Pass/Fail]
- 20. [Propaq] Silence the message and remove all IBP connections

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7. Propaq EN

• Required Tools

- Propaq Encore
 - 5 lead ECG cable
 - Y-tube Adapter
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - o NIBP Adapters
 - PROPAQ male
 - \circ NIBP Barb to Hose (x6)
 - YSI400/700 Temperature Kit
 - SPO2 Cable Kit (Nellcor, Masimo)
 - o SPO2 Adapter
 - SPO2 Simulator cable
 - ECG banana plug
 - Invasive BP Cable
- Test Volume

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NIBP Functional Verification

BP Accuracy



- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, 500cc, and 500cc Linearity) on the Test Volume
- 2. Connect the "NIBP Barb to Hose" hose (500cc) to "Test Volume" hose on "NIBP Tube"
- 3. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 4. Connect the "NIBP Adapter" (PROPAQ male) to "Device Under Test" hose on "NIBP Tube"
- 5. [Propaq] Connect the "NIBP Adapter" (PROPAQ male) to Propaq EN
- 6. [ProPaq] Turn the device on
- 7. [ProPaq] Press the following options accordingly:

SETUP > MORE > MORE > SERVICE > YES > NIBP TEST > NIBP CAL

8. [AccuSim] Power on the Simulator

** Power button is located on the back



9. [AccuSim] Press the "Menu" button to launch the main menu options

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	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config
	52

10. [AccuSim] Press "Enter" button to select "PM/Service Routine"

11. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"



12. [AccuSim] Press "Up/Down Arrow" buttons to locate the "PropaqEncore"



13. [AccuSim] Press "F4" button to launch "Set CalTable"

14. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press the "Enter" button



15. [AccuSim] Press "F4" button

16. [AccuSim] Press "Up/Down Arrow" buttons to adjust the pressure to 250 mmHg

- 17. Make sure the screw on "Inflation Bulb" is closed
- 18. [AccuSim] Press "F3" to start the inflation
- 19. [AccuSim] Press "F3" to disable the pump once the pressure is $250 \pm 1 \text{ mmHg}$
- 20. [Propaq] Verify that PR1 250 ± 3 mmHg and PR2 250 ± 15 mmHg
- 21. Using the "Inflation Bulb" pump the pressure up to 270 mmHg

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- 22. Manually reduce the pressure as indicated as follows
- 23. Compare the values between AccuSim simulator and the Propaq and verify that the following is accurate. [Pass/Fail]
 - a. $270 \pm 4 \text{ mmHg}$
 - b. $250 \pm 3 \text{ mmHg}$
 - c. $200 \pm 2 \text{ mmHg}$
 - d. $100 \pm 2 \text{ mmHg}$
 - $e. \quad 50\pm 2 \ mmHg$
 - f. $20 \pm 2 \text{ mmHg}$
 - g. $0 \pm 2 \text{ mmHg}$
- 24. [AccuSim] Press "F4" to stop the test

Leak Test

- 1. Disconnect the "Test Volume" hose connected to 100cc and connect it to 500cc on the Test Volume
- 2. [AccuSim] Press "Escape" button twice to return to the PM/Service Routine Menu



- 3. [AccuSim] Press the "Scroll up/down" button to select the "Leak Test" and press "Enter"
- 4. [AccuSim] Press "Enter" to message

Leak: 250 mmHg 20 s	0.0
Leak Rate: ==mmH9/ Start:mmH9	s
Zero Reset Start A	uto

5. [AccuSim] Press the "Menu" button to preset the Configuration





- 6. [AccuSim] Press the "Up/Down/Left/Right Arrow" buttons to adjust to 280 mmHg and 240 sec
- 7. [AccuSim] Press the "Escape" button to return to Leak Test



- 8. [AccuSim] Press "F1" to zero and "F2" and to reset.
- 9. [ProPaq] Press "ZERO" button
- 10. [ProPaq] Press "NIBP CAL" button (this closes the valve)
- 11. [AccuSim] Press "F3" to start the test.
- 12. Verify that both devices display leakage of less than 50 mmHg [Pass/Fail]
- 13. [AccuSim] Press "F2" to reset after finishing the test
- 14. [ProPaq] Disconnect all NIBP tubing from device and [AccuSim]

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• YSI 400/700 Temperature Functional Verification



- 1. Connect the 3.5mm audio cable to $\frac{1}{4}$ " Jack adapter
- 2. [AccuSim] Connect the 3.5mm audio cable to "Temp1" AccuSim
- 3. [AccuSim] Press "Escape" button
- 4. [AccuSim] Press the "Scroll up/down" button to select the "Temp. Module Check" and press "Enter" to launch
- 5. [ProPaq] Press the "Main Menu" button
- 6. [AccuSim] Press "F4" to launch the default option of "37°
- 7. [Propaq] Connect the ¹/₄" Jack adapter to "T1" ProPaq
- 8. [AccuSim] Using the "Left/Right Arrow" button to navigate to "Type: YSI 400"
- 9. [ProPaq] Make sure the temperature is 370 C \pm 0.10 C [Pass/Fail]
- 10. [AccuSim] Using the "Up/Down Arrow" button to change the type to "YSI 700"

** If already at YSI 700, reverse the order 8-9

** ¹/₄" Jack adapter may need to be unplugged and plugged again for system to recognize 11. [ProPaq] Make sure the temperature is 370 C \pm 0.10 C [Pass/Fail]

Temp. Module Check	
Tape: YSI700 37.0 degC 98.6 degF	
Type Temp 30degC 37degC	
2. Repeat steps 8-11 for "T2" port on Propa	

** Silence the alarm "Probe not detected"

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- 13. Disconnect all wires and cables
 - Spo2 Functional Verification



- 1. Connect the "SPO2 Adapter" to AccuSim
- 2. Connect the "SPO2 Adapter" to "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 3. [AccuSim] Press "Escape" button to return to the PM/Service Routine Menu

6	M/Service Routine
1.)	Leak Test
2.)	OverP Test
3.)	ВР Ассигасу
4.)	SPO2 Sim
5.)	Temp. Module Check

4. [AccuSim] Press the "Scroll up/down" button to select the "SPO2 Sim" and press "Enter" to launch

SPO2(Elec.) Masimo		simo	
Sat	100	PR	80
Pul	se Mod	5.0	0 %
		Adv	AutoSeg
- E		() r · ·	C 11 1

- 5. [ProPaq] Press the "Main Menu" button
- 6. [AccuSim] Using the "Right/Left Arrow" buttons to navigate to top right of the screen

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7. [AccuSim] Using the "Up/Down Arrow" button to change the Spo2 system to the current system being used

SPO2(Elec.) Nellcor_Oximax			
Sat	100	PR	80
Pulse Mod 5.00 %		0 %	
		Adv	AutoSeq

- 8. [Propaq] Connect the SPO2 Simulator cable to Propaq
- 9. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 94% and Pulse Rate to 60 bpm

SPO2(Elec.)		Ma	isimo
Sat	94	PR	60
Pub	se Mod	5.0	0 %
		Adv	AutoSeg

- 10. [Propaq] Verify that Saturation level is 94% ±4% and Pulse Rate is 60 bpm ± 4 bpm [Pass/Fail]
- 11. Disconnect all Spo2 wires and cables

 $\ast\ast$ SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up

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• ECG Functional Verification



- 1. Connect all "ECG banana plug adapter" to AccuSim and the device
- 2. Connect the 5 lead ECG cable to each banana plug per the level
 - a. Brown = V1
 - b. Green = RL
 - c. Red = LL
 - d. Black = LA
 - e. White = RA
- 3. [AccuSim] Press "Escape" button twice to return to the Main Menu



4. [AccuSim] Press the "Scroll up/down" button to select the "ECG Module" and press "Enter" to launch

	ECG Module		
1.)	NSR		
2.)	Respiration		
3.)	Invasive Bp		
4.)	Temp. Module Check		
5.)	ECG Config		
	80-		
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5. [AccuSim] Press the "Scroll up/down" button to select the "NSR" and press "Enter" to launch



6. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons to adjust the rate to 180 bpm

NSR			
Rate: 180 Amp: 1.00 Mode: Continuous			
Rate Amp Mode Step:1			

- 7. [ProPaq] Check that alarm goes off [Pass/Fail]
- 8. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons return the pulse rate back down to 80 bpm

	SR	
Rate: 80		
Amp: 1.00 Mode: Continu	Jous	
Rate Amp	Mode	Step:1

- 9. [AccuSim] Make sure the Rate is 80, Amp is 1.00, and Mode is Continuous
- 10. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust each value to the previous step

	N	SR	
Rate: 8	:0		
Amp: Mode:	1.00 Continu	JOUS	
Rate	Amp	Mode	Step:1
	inal Duaga "	Γ	-44 4 1

11. [AccuSim] Press "Escape" button to go back to ECG Module menu





12. [AccuSim] Press the "Scroll up/down" button to select "Respiration" and press "Enter" to launch



13. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons to change each value accordingly:

- a. Rate = 40 rpm
- b. Impedance = $1,000 \Omega$
- c. $\Delta R = 1 \Omega$

** Silence the alarm



- 14. [ProPaq] Connect the ECG channel to the device
- 15. [ProPaq] Press the following options accordingly:

Main Menu > ECG/RESP > More

- 16. [ProPaq] Using the "Next" and "Change" button, navigate and change the values accordingly
 - a. HR/PR TONE: LOW
 - b. PACER DISPLAY: ON
 - c. ECG BANDWIDTH: MONITOR
 - d. RESP LEAD: Ld1
 - e. RESP MONITORING: ON

17. [ProPaq] Press the "PREVIOUS MENU"

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- 18. [ProPaq] Using the buttons "ECG SIZE," "ECG LEAD," RESP SZE" change each value accordingly
 - a. ECG1 SIZE: 1mV/cm
 - b. ECG1 LEAD: II
 - c. RESP SIZE: 8X
- 19. [ProPaq] Check that a normal sinus rhythm ECG waveform is displayed. There should be a soft beep tone with each QRS event [Pass/Fail]



** The graph displayed should be like the top half of the shown picture

20. [ProPaq] Check that monitor's heart rate display is 80 ± 4 bpm and the respiration rate is 40 ± 2 bpm [Pass/Fail]

Lead Off Alarm

- 1. [AccuSim] Disconnect the LA ECG lead from the simulator.
- 2. [ProPaq] Check that equipment alert occurs. "EQUIPMENT ALERT / ECG FAULT." It should also indicate which lead is disconnected [Pass/Fail]
- 3. [ProPaq] Press any key to acknowledge the alarm
- 4. [ProPaq] Reconnect the disconnected lead.
- 5. [ProPaq] Repeat the processes 1-4 for each lead
- 6. Disconnect all cables and wires
- 7. Power down all devices

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• IBP Functional Verification

- 1. [AccuSim] Press the "Escape" button to return to ECG Module
- 2. [AccuSim] Press the "Scroll up/down" button to select the "Invasive Bp" and press "Enter" to launch
- 3. [AccuSim] Connect the "Invasive BP Cable" to port labeled "P1" on AccuSim
- 4. [Propaq] Press the "MAIN MENU" button
- 5. [ProPaq] Press the following options accordingly:

SETUP > WAVE SEL

- 6. [Propaq] Check that P1 and P2 waveforms are turned on
- 7. [Propaq] Press the "MAIN MENU" button
- 8. [ProPaq] Press the following options accordingly:

SETUP > ALARMS > 4 SUSPND

- 9. [Propaq] Press the "MAIN MENU" button
- 10. [Propaq] Press the "INV PRS" button
- 11. [Propaq] Connect the "Invasive BP Cable" to port labeled "INV. BP" on Propaq EN
- 12. [Propaq] Press the "ZERO P1" button and wait until the device displays "ZEROED"
- 13. [Propaq] Press the "RESCALE" button
- 14. [Propaq] Verify that the noise level is \leq 3 mm on the IBP waveform [Pass/Fail]
- 15. [Propaq] Verify that the mean pressure reading is 0 mmHg \pm 1 mmHg [Pass/Fail]
- 16. [AccuSim] Press the "Up/Down Arrow" buttons to adjust the pressure to 200 mmHg
- 17. [Propaq] Verify that pressure is 200 mmHg \pm 2 mmHg [Pass/Fail]

** If there are two IBP ports, repeat the steps 11 to 17

- 18. [Propaq] Remove the "Invasive BP Cable"
- 19. [Propaq] Verify that the message "P1 FAULTY TRANSDUCER NOT DETECTED" appears [Pass/Fail]
- 20. [Propaq] Silence the message and remove all IBP connections

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8. Propaq LT

• Required Tools

- Propaq LT
 - 5 lead ECG cable
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - PROPAQ male
 - \circ NIBP Barb to Hose (x6)
 - SPO2 Cable Kit (Nellcor, Masimo)
 - SPO2 Adapter
 - SPO2 Simulator cable
 - ECG banana plug
- Test Volume

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NIBP Functional Verification

Leak Test



- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, 500cc, and 500cc Linearity) on the Test Volume
- 2. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"
- 3. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 4. Connect the "NIBP Adapter" (PROPAQ male) to "Device Under Test" hose on "NIBP Tube"
- 5. [Propaq] Connect the "NIBP Adapter" (PROPAQ male) to Propaq LT
- 6. [AccuSim] Power on the Simulator

** Power button is located on the back

7. [AccuSim] Press the "Menu" button and press "Enter" twice

	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config
<u> </u>	5

8. [AccuSim] Press "F4" to set the CalTable

** Propaq LT CalTable is not in the system yet

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9. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "BP Accuracy" and press "Enter" twice



- 10. [Propaq] Power on the device
- 11. [Propaq] Press "Action" button
- 12. [Propaq] Press the "Blood Pressure" button
- 13. [Propaq] Verify that "Equipment Alert/NIBP Fault/Kinked or neonate hose" message appears [Pass/Fail]
- 14. [Propaq] Using the "Up/Down/Left/Right" buttons to navigate to "NIBP mmHg" and press "Action" button
- 15. [Propaq] Using the "Up/Down/Left/Right" buttons to navigate to "Setup" and press "Action" button
- 16. [Propaq] Using the "Right" button to navigate to "Service" and press "Action" button
- 17. [Propaq] Using the "Up/Down/Left/Right" buttons to navigate to "NIBP Test" and press "Action" button
- 18. [Propaq] wait about 10 seconds for Propaq LT to stabilize
- 19. [Propaq] Press "Action" button to inflate to 80 mmHg
- 20. [Propaq] After 20 seconds' press "Action" button again to inflate to 150 mmHg
- 21. [Propaq] After 20 seconds' press "Action" button again to inflate to 300 mmHg
- ** read the next 4 steps ahead
- 22. The device inflates to 300 mmHg
- 23. [Propaq] Verify that the instantaneous pressure display reads "+++" [Pass/Fail]
- 24. [Propaq] Wait until the pressure drops enough for the display to read 299 mmHg
- 25. [AccuSim] Verify that within the next 10 seconds that the instantaneous pressure is ≥ 291 mmHg [Pass/Fail]
- 26. [Propaq] Press "Action" button to release pressure

BP Accuracy Test

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 - 1. Disconnect the "Test Volume" hose connected to 100cc and connect it to 500cc on the Test Volume
 - 2. [AccuSim] Press "F2" and "F1" to reset
 - 3. [Propaq] Press "Action" button to inflate to 80 mmHg
 - 4. [AccuSim] Verify that the pressure inflates up to pressure (Max Pressure) of 80 ± 3 mmHg [Pass/Fail]
 - 5. [Propaq] After 20 seconds' press "Action" button again to inflate to 150 mmHg
 - 6. [AccuSim] Verify that the pressure inflates up to pressure of 150 ± 3 mmHg [Pass/Fail]
 - 7. [Propaq] After 20 seconds' press "Action" button again to inflate to 300 mmHg
 - ** The Propaq LT may display the pressure as "+++" before settling below 300 mmHg
 - 8. [AccuSim] Verify that the pressure inflates up to pressure of $299 \pm 6 \text{ mmHg}$ [Pass/Fail]
 - 9. [Propaq] Press "Action" button to release pressure
 - 10. Disconnect the "PROPAQ" adapter hose and the "NIBP Barb to Hose" hose

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• Spo2 Functional Verification



** Use the compatible Spo2 cable

- 1. [AccuSim] Connect the "SPO2 Adapter" to AccuSim
- 2. Connect the "SPO2 Adapter" to "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- 3. [Propaq] Press the "Graph" button "Tab/Wave" is displayed on left side of the screen
- 4. [Propaq] Using the "Up/Down" buttons navigate to top left of the graph (above the "Tab/Wave") and press the "Action" button
- 5. [Propaq] Using the "Up/Down" buttons navigate to "Spo2" and press the "Action" button
- 6. [AccuSim] Press "Escape" button



7. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "SPO2 SIM" and Press "Enter"

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8. [AccuSim] Using the "Left/Right Arrow" buttons to navigate to top right of the screen

SPO2(Elec.) Masimo		asimo	
Sat	100	PR 80	
Pub	se Mod	5.0	0 %
		Adv AutoSe	

9. [AccuSim] Using the "Up/Down Arrow" buttons to change the value to the Spo2 type being used



- 10. [Propaq] Open the Spo2 latch on top of the Propaq device
- 11. [Propaq] Connect the "SPO2 Simulator cable to Propaq
- 12. [Propaq] Close the Spo2 latch on top of the Propaq device
- 13. [Propaq] Using the "Up/Down" buttons to navigate to "Lower Limit"
- 14. [Propaq] Using the "Left/Right" buttons change the lower limit to 70

** (Monitor Only) Note the steps 15-18 are for Models 802LTxN. If Model is 802LTxS follow steps 19-20

15. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons to navigate to "Sat" and "PR" and set the values accordingly:

- a. Sat = 75
- b. PR = 60

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	Simulator	Version:	В
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16. [Propaq] Verify that the following results are accurate [Pass/Fail]

- a. Pulse Rate: 60 ± 3 bpm
- b. Saturation: $75 \pm 3\%$
- 17. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons to navigate and change the pulse rate to 200 bpm and saturation to 90%
- 18. [Propaq] Verify that Propaq displays pulse rate is 200 ± 3 bpm and that saturation is $90 \pm 3\%$ [Pass/Fail]

** Note: alarm may go off, disable if necessary

SP02(Elec.) Nellcor_Oximax			
Sat	90	PR	200
Pulse Mod		5.0	0 2
Adv AutoSe			

- 19. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons to navigate to "Sat" and "PR" and set the values accordingly:
 - a. Sat = 81
 - b. PR = 61

SPO2(Elec.) Masir		isimo	
Sat	81] PR 61	
Pul	se Mod	5.0)0 %
		Adv	AutoSeg

20. [Propaq] Verify that the following results are accurate [Pass/Fail]

- a. Pulse Rate: 61 ± 3 bpm
- b. Saturation: $81 \pm 2\%$

** Next step applies to all Spo2

21. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons to navigate to "Sat" and "PR" and set the values accordingly:

a. Sat = 94

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b. PR = 60



22. After Propaq stabilizes, verify that the following results are accurate [Pass/Fail]

- a. Pulse Rate: 60 ± 4 bpm
- b. Saturation: $94 \pm 4\%$

23. Disconnect all Spo2 cables and wires

 $\ast\ast$ SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up



• ECG Functional Verification

Waveform/HR

- 1. [Propaq] Turn off the device
- 2. [AccuSim] Connect all ECG banana plug to AccuSim
- 3. Connect the 5 lead ECG cable to each banana plug
 - a. Brown = V1
 - b. Green = RL
 - c. Red = LL
 - d. Black = LA
 - e. White = RA



- 4. [Propaq] Connect the ECG cable to ProPaq
- 5. [AccuSim] Press "Escape" button twice

	Main Menu
1.0	PM/Service Routine

- 2.) NIBP Module
- 3.) ECG Module
- 4.) SPO2 Sim
- 5.) Simulator Config
- 6. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "ECG Module" and press "Enter"



Amp: 1.50 Mode: Continuous

Rate Amp Mode Step:1

- 8. [AccuSim] Make sure the values for each option follows accordingly:
 - a. Rate = 80
 - b. Amp = 1.00
 - c. Mode = Continuous
- 9. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons adjust to previously mentioned values

(R	ISR	J
Rate: 8	0		
<u>Amp:</u>	1.00		
Mode: Continuous			
Rate	Amp	Mode	Step:1
10. [Propaq] Turn on the device			
11 ED	1 Denaga Ala	a "A ation"	levettare ta lave

11. [Propaq] Press the "Action" button to launch as new patient THIS INFORMATION IS THE PROPERTY OF WELCH ALLYN, INC. AND AS SUCH SHALL NOT BE REPRODUCED, COPIED, OR USED AS A BASIS FOR

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- 12. [Propaq] Press the "Display" button located above the left arrow
- 13. [Propaq] Using the "Up/Down" buttons navigate to top left of the **graph** (below the ID)
- 14. [Propaq] Press the "Action" button to bring up the "Waveform Source" menu
- 15. [Propaq] Using the "Up/Down" buttons navigate to "Lead II" and press the "Action" button
- 16. [Propaq] Verify that waveform is present and that heart rate is 80 bpm ± 3 bpm [Pass/Fail]
- 17. [Propaq] Repeat steps 14-16 for ECG Lead (I, II, III, and V) [Pass/Fail]

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Respiration

- 1. [AccuSim] Press "Escape" button
 - ECG Module
 - 1.) NSR
 - 2.) Respiration
 - 3.) Invasive Bp
 - 4.) Temp. Module Check
 - 5.) ECG Config
- 2. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "Respiration" and press "Enter"

Respiration			
Rate: 15 rpm			
Impedance: 20	Impedance: 200 Uhms		
Apriea: 12s	Antious onins Aprica: 12s — Oppes Off		
Start Step:1			
Start Step:1			

- 3. [AccuSim] Make sure the values for each option follows accordingly:
 - a. Rate = 20
 - b. Impedance = 250
 - c. $\Delta R = 1.0 \Omega$
- 4. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons adjust to previously mentioned values



- 5. [Propaq] Press the "Display" button
- 6. [Propaq] Using the "Up/Down/Right/Left" buttons to navigate to "Resp/min" and press the "Action" button
- 7. [Propaq] Press the "Right" button to enable "Resp Monitoring" to be on
- 8. [Propaq] Press the "Display" button 3 times to return to the waveform display.
- 9. [Propaq] Using the "Up/Down" buttons navigate to top left of the **graph** (below the ID)
- 10. [Propaq] Press the "Action" button to bring up the "Waveform Source" menu

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- 11. [Propaq] Using the "Up/Down" buttons navigate to "Resp" and press the "Action" button
- 12. [Propaq] Check to verify that the monitor displays a Resp waveform with a rate of 20 bpm \pm 2 bpm [Pass/Fail]

Lead Off Alarm

- 1. [AccuSim] Remove one lead and verify that the monitor displays an equipment alert identifying the failed lead: "Equipment Alert/ECG Fault/xx Lead Failed" [Pass/Fail]
- 2. [AccuSim] Replace the lead and wait for the waveform to stabilize again.
- 3. Repeat steps 1-2 for each lead.

Pacer Test

1. [AccuSim] Press "Escape" button



2. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "ECG Config" and Press "Enter"

	2.) 3.) 4.)	ECG Config ECG Type ECG Perf ECG Arrhythmias ECG Auto Sequence	
-			_
3.	Accu	Sim] Press "Enter" to launch "ECG Type	e"

ECG Type 1.) ECG Faults

1) 20 3.)	ECG Faults Racer ST Segment	
4.)	RWD	

4. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "Pacer" and Press "Enter"

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5. [AccuSim] Press "Enter" to launch "Atrial Pacer"



Polarity Width Amp Synch

- 6. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons, navigate to each value and set the values accordingly:
 - a. Polarity: ve+
 - b. Width: 5mSec
 - c. Amp: 2.0 mV
- 7. [AccuSim] Press the "F4" button to navigate to "Pacer and Ecg Synched" is displayed on the third row



- 8. [Propaq] Press the "Down" button to navigate to "HR/min" on the display and press the "Action" button
- 9. [Propaq] Press the "Down" button to navigate to "Setup" and press the "Action" button
- 10. [Propaq] Press the "Right/Left" buttons to navigate to "ECG"
- 11. [Propaq] Press the "Up/Down" buttons to navigate to "Pacer Indicator"
- 12. [Propaq] Press the "Right" button to change the indicator setting to "On"
- 13. [Propaq] Press the "Display" button to show the waveform display
- 14. [Propaq] Using the "Up/Down" buttons navigate to top left of the **graph** (below the ID)
- 15. [Propaq] Press the "Action" button to bring up the "Waveform Source" men
- 16. [Propaq] Using the "Up/Down" buttons navigate to "Lead II"

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- 17. [Propaq] Check to verify that the monitor ECG waveform displays the pacers as vertical dashed markers [Pass/Fail]
- 18. Disconnect all cables and wires
- 19. Power down all devices

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9. VSM 300

• Required Tools

- VSM 300
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - o NIBP Adapters
 - PROPAQ male
 - \circ NIBP Barb to Hose (x6)
 - SPO2 Cable Kit (Nellcor, Masimo)
 - SPO2 Adapter
 - SPO2 Simulator cable
 - SureTemp cable
 - SureTemp Plus cable
- Test Volume
- Stopwatch (Smartphone, Watch, Clock, etc....)

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NIBP Functional Verification





- 1. Connect the "NIBP Barb to Hose" hose to each cylinder (100cc, 250cc, 500cc, and 500cc Linearity) on the Test Volume
- 2. Connect the "NIBP Barb to Hose" hose (100cc) to "Test Volume" hose on "NIBP Tube"
- 3. [AccuSim] Connect the Hose labeled "AccuSim" to "Pressure Port" on back of the AccuSim Simulator
- 4. Connect the "NIBP Adapter" (PROPAQ male) to "Device Under Test" hose on "NIBP Tube"
- 5. [VSM] Connect the "NIBP Adapter" (PROPAQ male) to VSM300
- 6. [AccuSim] Connect the "AccuSim" end of the "NIBP Tube" to "Pressure Port" located on the back of the simulator
- 7. [AccuSim] Power on the Simulator

** Power button is located on the back



8. [AccuSim] Press the "Menu" button to launch the main menu options

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	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config
	10-

9. [AccuSim] Press "Enter" button to select "PM/Service Routine"

10. [AccuSim] Press "Enter" to message "Elec. Safety Checked?"



11. [AccuSim] Press "<u>Up</u>/Down Arrow" buttons to locate the "VSM 300"

CalTable6					
Mfetr:	Welch Allyn				
Model:	VSM	300			
Cal	Seq				
Set Last	Adi. +	Adi.	Set CalTable		

12. [AccuSim] Press "F4" button to launch "Set CalTable"

13. [AccuSim] Press the "Scroll up/down" button to navigate to "BP Accuracy" and press "Enter"



- 14. Close the valve on the Inflation bulb
- 15. [VSM] Power on the VSM300
- 16. [VSM] Press the "Start/Stop" button
- 17. [VSM] Verify that error message "C03" appears [Pass/Fail]
- 18. [VSM] Power down the VSM300
- 19. [VSM] While holding the "Start/Stop" button turn the VSM 300 on by pressing the "On/Off" button

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- 20. [VSM] Tap the "Menu" button until "NIBP TEST" appears in the message window and 0 is displayed in the SYS and DIA windows
- 21. [AccuSim] Press "F1" to zero and "F2" to reset



22. [VSM] Press the "Up Arrow" button once to select 80 mmHg

** Expect much higher pressure than 80 mmHg

- 23. [AccuSim] Wait 15 seconds and note the current pressure
- 24. [AccuSim] Wait another 10 seconds and verify that the pressure has not dropped more than 8 mmHg [Pass/Fail]
- 25. [VSM] Press the "Up Arrow" button quickly three times until 0 mmHg is selected

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BP Accuracy Test

- 1. Disconnect the "Test Volume" hose (100cc) and reconnect to 500cc
- 2. [AccuSim] Press "F1" to zero and "F2" to reset



- 3. [VSM] Press the "Up Arrow" button until 80 mmHg is selected, and then settles at a slightly lower pressure level. Wait 10 seconds for the pressure to stabilize
- 4. [AccuSim] Verify that the value displayed in SYS is ± 3 mmHg of the value displayed on the AccuSim Simulator [Pass/Fail]
- 5. [VSM] Press the "Up Arrow" button until 150 mmHg is selected, and then settles at a slightly lower pressure level. Wait 10 seconds for the pressure to stabilize
- 6. [AccuSim] Verify that the value displayed in SYS is ± 3 mmHg of the value displayed on the AccuSim Simulator [Pass/Fail]
- 7. [VSM] Press the "Up Arrow" button until 300 mmHg is selected, and then settles at a slightly lower pressure level. Wait 10 seconds for the pressure to stabilize
- 8. [AccuSim] Verify that the value displayed in SYS is ± 6 mmHg of the value displayed on the AccuSim Simulator [Pass/Fail]
- 9. [VSM] Press the "Up Arrow" button until 0 mmHg is selected

Inflation Test

- 1. [VSM] Press the "Up Arrow" button until 150 mmHg is selected, wait for the pump to stop
- 2. Using the "Inflation Bulb," bleed the pressure to 0 by releasing the pressure valve
- 3. Set up a stopwatch
- ** smartphone, clock, watch, etc....
- 4. Close the pressure valve on the "Inflation Bulb"
- 5. [AccuSim] Press "F1" and "F2" to zero and reset simulator

** Read next 2 steps ahead to avoid confusion

- 6. [VSM] Press the "Up Arrow" button once to select 300 mmHg and start the stopwatch
- 7. [AccuSim] once the simulator reaches 250 mmHg stop the stopwatch
- 8. Verify that the elapsed time is less than 8 seconds [Pass/Fail]

**Do not release the pressure

Dump Test

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- 1. Using the "Inflation Bulb" make sure the pressure is approximately 300 mmHg
- 2. Set up a stopwatch
- 3. [VSM] Press the "Up Arrow" button once to release the pressure and start the stopwatch
- 4. [AccuSim] After 10 seconds, verify that the simulator reads less than 15 mmHg [Pass/Fail]

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Over Pressure Test (Optional)

1. [AccuSim] Press "F1" to zero and "F2" to reset



- 2. [VSM] Turn off the VSM
- 3. [VSM] Turn on the VSM
- 4. [VSM] Press "Menu" button until "Neonate, Pediatric, or Adult" is displayed in the message window
- 5. [VSM] Press "Up Arrow" button until "Adult" is displayed
- 6. [VSM] Press "Menu" button until "Target Pressure" is displayed
- 7. [VSM] Press "Up Arrow" button until "270" is displayed on the SYS window

** This should be the maximum pressure available

- 8. [VSM] Press "Start/Stop" button to start the test
- 9. [VSM] The pressure reaches approximately 270 mmHg, the pump shuts off, and the pressure is released [Pass/Fail]
- 10. Repeat the steps 1-9 for Pediatric (170 mmHg) and Neonate (132 mmHg)
- 11. [VSM] Disconnect all NIBP tubing from the device and [AccuSim]

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Spo2 Functional Verification



- 1. [VSM] Turn off the VSM
- 2. [VSM] Turn on the VSM
- 3. [AccuSim] Connect the "SPO2 Adapter" to the Simulator
- 4. Connect the "SPO2 Adapter" to the "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used) and to the [VSM]
- 5. [AccuSim] Press "Escape" button

6	M/Service Routine	10
1.)	Leak Test	
2.)	OverP Test	
3.)	BP Accuracy	
4.)	SPO2 Sim	
5.)	Temp. Module Check	
	\$21 	

6. [AccuSim] Press the "Scroll up/down" button to select the "Spo2 Sim" and press "Enter"

SPO2(Elec.)		Masimo	
Sat	100	PR	80
Pulse Mod		5.0	0 2
		Adv	AutoSeg

7. [AccuSim] Using the "Right/Left Arrow" buttons to navigate to top right of the screen

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- 8. [AccuSim] Using the "Up/Down Arrow" button to change the Spo2 system to the current system being used
- 9. [VSM] Connect the according "SPO2 Simulator cable" to VSM
- 10. Follow steps 11-14 for Masimo and steps 15-18 for Nellcor
- 11. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 81% and Pulse Rate to 61 bpm

SPO2(Elec.)		Masimo	
Sat	81	PR	61
Pulse Mod		5,	00 %
		Adv	AutoSeq

- 12. [VSM] Verify that Saturation level is 81% \pm 3% and Pulse Rate to 61 bpm \pm 1 bpm [Pass/Fail]
- 13. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 94% and Pulse Rate to 60 bpm



- 14. [VSM] Verify that Saturation level is 94% \pm 4% and Pulse Rate to 60 bpm \pm 4 bpm [Pass/Fail]
- 15. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 90% and Pulse Rate to 60 bpm

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- 16. [VSM] Verify that Saturation level is 90% \pm 3% and Pulse Rate to 60 bpm \pm 3 bpm [Pass/Fail]
- 17. [AccuSim] Using the "Right/Left/Up/Down Arrow" buttons adjust the Saturation level and to 75% and Pulse Rate to 200 bpm

SPO2(Elec.) Nellcor_Oximax			
Sat 75 PR 200			
Pulse Mod		5.0	0 %
		Adv	AutoSeg

- 18. [VSM] Verify that Saturation level is 75% \pm 3% and Pulse Rate to 200 bpm \pm 3 bpm [Pass/Fail]
- 19. Disconnect all Spo2 cables and wires

** SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up

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SureTemp Temperature Functional Verification



- 1. [AccuSim] Press "Escape" three times to return to the starting screen
- 2. [AccuSim] Connect the "SureTemp Plus Cable" to simulator to "Temp 2" located back of the AccuSim Simulator
- 3. [VSM] Remove the "Probe Key" attached to VSM if there is one
- 4. [VSM] Connect the "SureTemp Plus Cable" to VSM
- 5. [VSM] Remove the "Probe" from the well on VSM
- 6. [VSM] Verify that the displayed temperature is 97.3 ± 0.2 °F (36.3 ± 0.1 °C) [Pass/Fail]
- 7. [VSM] Replace the "Probe" and the "Probe Key"
- 8. Disconnect all cables and power down all devices

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10. Micropaq

• Required Tools

- Micropaq
 - ECG 5 Lead cable
- AccuSim Simulator
 - ECG banana plug
 - SPO2 Cable Kit (Nellcor, Masimo)
 - SPO2 Adapter
 - SPO2 Simulator cable

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• ECG Functional Verification



HR/PR

- 1. [AccuSim] Connect all ECG banana plug to AccuSim
- 2. [AccuSim] Connect the 5 lead ECG cable to each banana plug
 - a. Brown = V1
 - b. Green = RL
 - c. Red = LL
 - d. Black = LA
 - e. White = RA
- 3. [Micropaq] Connect the ECG cable to Micropaq
- 4. [AccuSim] Turn on the Simulator
- ** Power button is located on the back



5. [AccuSim] Press "Menu" button





6. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "ECG Module" and press "Enter"



7. [AccuSim] Press "Enter" to launch NSR



Rate Amp Mode Step:1

- 8. [AccuSim] Make sure the values for each option follows accordingly:
 - a. Rate = 80
 - b. Amp = 1.00
 - c. Mode = Continuous
- 9. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons adjust to previously mentioned values
- 10. [Micropaq] Insert the battery into the Micropaq
- 11. [Micropaq] Press the "Down" button to launch menu options
- 12. [Micropaq] Using the "Up/Down" buttons to navigate to "ECG LEAD" and press the "Select" button
- 13. [Micropaq] Using the "Up/Down" buttons to navigate to ECG 1
- ** ECG have multiple options: I, II, III, V, aVR, aVL, and aVF
- 14. [Micropaq] Press the "Select" button to change the ECG lead
- 15. Repeat previous step for ECG Lead I, II, III, and V and verify waveform is present and the heart rate is 80 bpm \pm 3 bpm [Pass/Fail]
- 16. [Micropaq] Press the "Up" button and press "Select" button
- 17. [Micropaq] Press the "Select" button again to exit menu options

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Lead Off Alarm

- 1. [AccuSim] Remove one lead from the simulator and verify that the monitor displays an equipment alert identifying the failed lead. A picture is displayed[Pass/Fail]
- 2. [AccuSim] Replace the lead and wait for the waveform to stabilize again.
- 3. Repeat steps 1-2 for each lead.

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Pacer Test

- 1. [AccuSim] Press "Escape" button
 - ECG Module NSR
 - 1.) 2.)
 - Respiration 3.) Invasive Bp
 - 4.1
 - Temp. Module Check ECG Config
 - 5.)
- 2. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "ECG Config" and Press "Enter"



3. [AccuSim] Press "Enter" to launch "ECG Type"



4. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "Pacer" and Press "Enter"



5. [AccuSim] Press "Enter" to launch "Atrial Pacer"

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	Simulator	Version:	B
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- 6. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons, navigate to each value and set the values accordingly:
 - a. Polarity: ve+
 - b. Width: 5mSec
 - c. Amp: 2.0 mV
- 7. [AccuSim] Press the "F4" button until "Pacer and Ecg Synched" is displayed on the third row



- 8. [Micropaq] Verify that the monitor ECG waveform is displayed and the pacer is present in the form of vertical dashed markers [Pass/Fail]
- 9. Disconnect all ECG cables and wires

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Spo2 Functional Verification



** Use the compatible Spo2 cable

- 1. [AccuSim] Connect the "SPO2 Adapter" to Simulator
- 2. Connect the "SPO2 Adapter" to "SPO2 Simulator cable" (Simulator cable is labeled per the type of Spo2 system being used)
- ** Do not connect the "SPO2 Simulator cable" to Micropaq yet
- 3. [AccuSim] Press "Escape" button five times



4. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "PM/Service Routine" and Press "Enter"


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5. [AccuSim] Press "Enter" to message



- 6. [AccuSim] Press "F4"
- ** Micropaq does not have a designate CalTable
- 7. [AccuSim] Using the "Scroll Up/Down" buttons navigate to "SPO2 Sim" and Press "Enter"

SPO2(Elec.)		Masimo	
Sat	100	PR	80
Pul	se Mod	5.0	0 %
		Adv	AutoSeg

8. [AccuSim] Using the "Left/Right Arrow" buttons to navigate to top right of the screen

SPO2(Elec.)		Masimo	
Sat	100	PR 80	
Pul	se Mod	5.00 %	
		Adv AutoSe	

- 9. [AccuSim] Using the "Up/Down Arrow" buttons to change the value to the Spo2 type being used
- 10. [Micropaq] Open the Spo2 latch on top of the Micropaq
- 11. [Micropaq] Connect the "SPO2 Simulator cable" to Micropaq and close the Spo2 latch

**There may be alarms due to low Sat, you may silence the alarm or move on. The steps after will correct the alarm

- 12. Follow steps 13-14 for Masimo and steps 15-16 for Nellcor
- 13. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons to navigate to "Sat" and "PR" and set the values accordingly:
 - a. Sat = 94
 - b. PR = 60

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14. [Micropaq] Verify that the following results are accurate [Pass/Fail]

- a. Pulse Rate: 60 ± 3 bpm * With motion ± 5 bpm
- b. Saturation: $94 \pm 2\%$ * With motion $\pm 3\%$

 $\ast\ast$ Motion is defined as rubbing and tapping motions at 2 to 4 Hz at an amplitude of 1 to 2 cm

- 15. [AccuSim] Using the "Up/Down/Left/Right Arrow" buttons to navigate to "Sat" and "PR" and set the values accordingly:
 - a. Sat = 90b. PR = 60

SP02	(Elec.)	Nellco	r_Oximax
Sat [90	PR	60
Puls	e Mod	5.0	0 %
		Adv	AutoSeg

16. [Micropaq] Verify that the following results are accurate [Pass/Fail]

- a. Pulse Rate: 60 ± 3 bpm
- b. Saturation: $90 \pm 2\%$

17. Disconnect all cables and power down all devices

 $\ast\ast$ SPO2 adapter is spring loaded, grab the bottom end of the cable connected to the simulator and pull up

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11. CP50

• Required Tools

- AccuSim Simulator
- CP 50
 - 12 Lead ECG cable

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• ECG Functional Verification



ECG Communication

- 1. [CP50] Connect the 12 Lead ECG cable to CP50
- 2. [AccuSim] Connect the 12 Lead ECG cable to AccuSim simulator (Each lead is labeled)
- 3. [AccuSim] Turn on the simulator

** Power button is located on the back



4. [AccuSim] Press the "Menu" button

	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config

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5. [AccuSim] Press the "Scroll up/down" button to select the "ECG Module" and press "Enter" to launch

	ECG Module
1.)	NSR
2.)	Respiration
3.)	Invasive Bp
4.)	Temp. Module Check
5.)	ECG Config

6. [AccuSim] Press the "Scroll up/down" button to select the "NSR" and press "Enter" to launch

NSR		
Rate: 80		
Mode: Continuous		
Rate Amp Mode Step:1		

- 7. [CP50] Turn on the device
- 8. [CP50] Touch the "Menu" tab located bottom left of the touchscreen
- 9. [CP50] Touch the "Service" tab
- 10. [CP50] Type in the User ID and the Password
 - a. Default User ID is 7378423
 - b. Default User Password is 6676737
- 11. [CP50] Touch the "CP 50" tab
- 12. [CP50] Touch the "Right Arrow" button to skip the test until "ECG"

** This step should have a picture with the placements of each ECG lead

- 13. [CP50] Verify that all lead indicators are green on CP50 [Pass/Fail]
- 14. [CP50] Touch the "Right Arrow" button to skip the rest of the test

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ECG HR/Waveform

- 1. [CP50] Touch the "Exit" tab located bottom right of the touchscreen twice
- 2. [CP50] Verify that the normal sinus rhythm ECG waveform is displayed [Pass/Fail]



** The graph displayed should be like the top half of the shown picture

3. [CP50] Verify that the heartrate displayed is 80 ± 1 bpm [Pass/Fail]

** This device is made for monitoring purpose, there is not accuracy requirement for the heartrate. The ± 1 is simply for the verification of functionality

Lead Off Alarm

- 1. [AccuSim] Remove one lead from the simulator and verify that the monitor displays an equipment alert identifying the failed lead [Pass/Fail]
- 2. [AccuSim] Replace the lead and wait for the waveform to stabilize again.
 - a. The alert may have different identification than the leads

- ii. RA = R
- iii. RL = N
- iv. LL = F

v.
$$LA = I$$

3. Repeat steps 1-2 for all 10 leads.

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12. CP150

• Required Tools

- AccuSim Simulator
- CP 150
 - 12 lead ECG cable

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• ECG Functional Verification



ECG Communication

- 1. [CP150] Connect the 12 Lead ECG cable to CP150
- 2. [AccuSim] Connect all the leads to AccuSim simulator
- 3. [CP150] Power on the device
- 4. [CP150] Touch the "Settings" tab
- 5. [CP150] Touch the "Advanced" tab
- 6. [CP150] Touch the "Advanced settings code" and type in "6345" on the touch screen
- 7. [CP150] Touch the "Service" tab
- 8. [CP150] Touch the "Self-tests" tab
- 9. [CP150] Touch the "CP 150" to test the hardware
- 10. [CP150] Touch the "Right Arrow" button to skip the test until "ECG signal"

** This should be the 6/9 page

11. [AccuSim] Turn on the simulator

** Power button is located on the back



12. [AccuSim] Press the "Menu" button

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13. [AccuSim] Press the "Scroll up/down" button to select the "ECG Module" and press "Enter" to launch



14. [AccuSim] Press the "Scroll up/down" button to select the "NSR" and press "Enter" to launch

		SR	Ì
Rate: 8	0		
Amp: 1.50			
mode: Continuous			
Data	<u> </u>	Mada	Q4ap.4
(nate	SUIP		BIEP.I

- 15. Verify that all lead indicators are green on CP150
- 16. [CP150] Touch the "Right Arrow" button to skip the rest of the test
- 17. Verify that ECG test passed on CP150 [Pass/Fail]

ECG HR/Waveform

- 1. [CP150] Touch the "Exit" option
- 2. [CP150] Touch the "Stat" option
- 3. [CP150] Touch the "View" option until 6 leads are displayed
- 4. [CP150] Touch the "Leads" button on bottom left of the touchscreen to change the leads displayed
- 5. [CP150] Verify that the normal sinus rhythm ECG waveform is displayed [Pass/Fail]





** The graph displayed should be like the top half of the shown picture

6. [CP150] Verify that the heartrate displayed is 80 ± 1 bpm [Pass/Fail]

** This device is made for monitoring purpose, there is not accuracy requirement for the heartrate. The ± 1 is simply for the verification of functionality

Lead Off Alarm

- 1. [AccuSim] Remove one lead from the simulator and verify that the monitor displays an equipment alert identifying the failed lead [Pass/Fail]
- 2. [AccuSim] Replace the lead and wait for the waveform to stabilize again.
- 3. Repeat steps 1-2 for all 10 leads.
- 4. [CP150] Disconnect all leads from the device and [AccuSim]

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13. CP100/200 • Required Tools

AccuSim simulator

- CP200
 - *CP200 may be replaced by CP100
 - 12 Lead ECG cable

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ECG Functional Verification



ECG Communication

- 1. [CP100/200] Connect the 12 Lead ECG cable to CP100/200
- 2. [AccuSim] Connect the 12 Lead ECG cable to AccuSim simulator (Each lead is labeled)
- 3. [AccuSim] Turn on the simulator

** Power button is located on the back



4. [AccuSim] Press the "Menu" button

	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config

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5. [AccuSim] Press the "Scroll up/down" button to select the "ECG Module" and press "Enter" to launch

-	ECG Module		
1.)	NSR		
2.)	Respiration		
3.)	Invasive Bp		
4.)	Temp. Module Check		
5.)	ECG Config		
<u> </u>	194		

6. [AccuSim] Press the "Scroll up/down" button to select the "NSR" and press "Enter" to launch

	N	SR	Ì
Rate: 8			
Amp: Mode: I	i.au Continu	IOUS	
mode: .		1045	
Rate	Amp	Mode	Step:1

- 7. [CP100/200] Turn on the device
- 8. Verify that all lead indicators are green on CP200 [Pass/Fail]

ECG HR/Waveform

1. [CP100/200] Verify that the normal sinus rhythm ECG waveform is displayed [Pass/Fail]





** The graph displayed should be like the top half of the shown picture

2. Verify that the heartrate displayed is 80 ± 1 bpm [Pass/Fail]

** This device is made for monitoring purpose, there is not accuracy requirement for the heartrate. The ± 1 is simply for the verification of functionality

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Lead Off Alarm

- 1. [AccuSim] Remove one lead from the simulator and verify that the monitor displays an equipment alert identifying the failed lead [Pass/Fail]
- 2. [AccuSim] Replace the lead and wait for the waveform to stabilize again.
- 3. Repeat steps 1-2 for all 10 leads.
- 4. [CP100/200] Disconnect all leads from the device and [AccuSim]

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14. ABPM 6100

Required Tools

- ABPM 6100
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - male to male
 - PROPAQ female
 - \circ NIBP Barb to Hose (x6)
- Test Volume

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NIBP Functional Verification



Leak Test

- 1. Connect the "NIBP Barb to Hose" hose to 500 cc cylinder on the Test Volume
- 2. [AccuSim] Connect the "AccuSim" outlet of "NIBP Tube" to "Pressure Port" located at the back of the AccuSim Simulator
- 3. Connect the "NIBP Adapter" (male to male) to "Device Under Test" on "NIBP Tube"
- 4. Connect the "NIBP Adapter" (PROPAQ female) to "NIBP Adapter" (male to male)
- 5. [ABPM] Connect the ABPM to "NIBP Adapter" (PROPAQ female)
- 6. [AccuSim] Turn on the Simulator

** Power button is located on the back

80 bpmAmp: 1.50 mVNIBP: A100/70(80)0Welch Allyn: Spot VSMIBP(E) Sp02: 97%: Nonin_PureSATResp:15 rpm. Temp: 30CLeakOverPSet1Set2

7. [AccuSim] Press the "Menu" button to launch the main menu options

	Main Menu
1.)	PM/Service Routine
2.)	NIBP Module
3.)	ECG Module
4.)	SPO2 Sim
5.)	Simulator Config

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- 8. [AccuSim] Using the "Scroll up/down" button to select the "PM/Service Routine" and press "Enter"
- 9. [AccuSim] Press "Enter" button to the message
- 10. [AccuSim] Press "F4"

** ABPM does not have a designated CalTable

- 11. [ABPM] Insert the AA battery, while the LCD display shows dashes, press and hold the "Start/Stop" button
- 12. [AccuSim] Press the "Scroll up/down" button to navigate to "Leak Test" and press "Enter" button
- 13. [AccuSim] Press the "Enter" button to the message

Leak: 150 mmHg 60 s	0.0
Leak Rate: ==mmHg/ Start:mmHg	s
Zero Reset Start A	uto

- 14. [AccuSim] Press the "Menu" button to set the leak test
- 15. [AccuSim] Press the "Up/Down/Right/Left Arrow" buttons to adjust the values
 - a. 150 mmHg
 - b. 60 seconds



- 16. [AccuSim] Press "Escape" button
- 17. [AccuSim] Press "F2" and then "F1" to reset and zero the simulator
- 18. [AccuSim] Press "F3" to start the Leak test
- 19. [AccuSim] Verify that the leak rate is less than 4 mmHg [Pass/Fail]
- 20. [ABPM] Remove one AA battery

Overpressure Test

- 1. [ABPM] Insert the AA battery, while the LCD display shows dashes, press and hold the "Start/Stop" button
- 2. [AccuSim] Press "Escape" button
- 3. [AccuSim] Press the "Scroll up/down" button to navigate to "OverP Test" and press "Enter" button

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4. [AccuSim] Press "Enter" to the message

Ove	rP 1	ſest				
200			199	1.0	-	7 4
160	82		200	821	-	2
120	82		-		-	2 4
80	ò	5	10	15	20	25
Tog	gle	Res	et S	Start	AL.	ito

- 5. [AccuSim] Press "F2" button to reset
- 6. [AccuSim] Press "F3" button to start the test, pay attention to the ABPM and note the final pressure reading
- 7. [ABPM] Verify that the final pressure is 300 mmHg + 10 mmHg [Pass/Fail]

** Pressure should deflate between 300 to 330 mmHg

8. [ABPM] Remove one AA battery.

BP Accuracy Test

- 1. [AccuSim] Press "Escape" button
- 2. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"
- 3. [AccuSim] Press "Enter" to the message



- 4. [ABPM] Insert the battery, while the LCD display shows dashes, press and hold the "Start/Stop" button
- 5. [AccuSim] Press "F4" button
- 6. [AccuSim] Press "Up/Down Arrow" buttons to adjust the pressure to 250 mmHg
- 7. AccuSim] Press "F3" to start the test
- 8. [AccuSim] Press "F3" to disable the pump once the pressure is 250 mmHg ± 1 mmHg
- 9. Verify that the pressure difference between the simulator and ABPM 6100 is no larger than 4 mmHg [Pass/Fail]
- 10. [Inflation Bulb] Open the screw valve slightly to bleed the pressure down no faster than 10 mmHg, stopping to check the pressure at 200, 150, 100, and 50 mmHg
 - a. Verify the pressure difference between the simulator and ABPM 6100 is no larger than 4 mmHg at each step [Pass/Fail]

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11. [AccuSim] Press "F4" to quit

Pressure Release Test

- 1. [ABPM] Insert the battery, while the LCD display shows dashes, press and hold the "Start/Stop" button
- 2. [AccuSim] Press "Up/Down Arrow" buttons to adjust the pressure to 150 mmHg
- 3. [AccuSim] Once the pressure reaches 150 mmHg, Press "F3" to disable the pump
- 4. Verify that after approximately 3 minutes that the pressure deflates to 0 mmHg [Pass/Fail]
- 5. [AccuSim] Press "F4" to quit
- 6. Disconnect the "NIBP Tube" from the simulator and adapters
- 7. [AccuSim] Power down the simulator
- 8. [ABPM] Remove both AA batteries and replace the back cover

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15. ABPM 7100 • Required Tools

- ABPM 7100
- AccuSim Simulator
 - NIBP Tubing Kit
 - NIBP Tube
 - NIBP Adapters
 - male to male
 - HP female
 - \circ NIBP Barb to Hose (x6)
- Test Volume

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NIBP Functional Verification



Leak Test

- 1. Connect the "NIBP Barb to Hose" hose to 500 cc cylinder on the Test Volume
- 2. [AccuSim] Connect the "AccuSim" outlet of "NIBP Tube" to "Pressure Port" located at the back of the AccuSim Simulator
- 3. Connect the "NIBP Adapter" (male to male) to "Device Under Test" on "NIBP Tube"
- 4. Connect the "NIBP Adapter" (HP female) to "NIBP Adapter" (male to male)
- 5. [ABPM] Connect the ABPM to "NIBP Adapter" (HP female)
- 6. [AccuSim] Turn on the Simulator
- ** Power button is located on the back



- 7. [AccuSim] Press "Menu" button
- 8. [AccuSim] Press the "Scroll up/down" button to navigate to "PM/Service Routine" and press "Enter" button
- 9. [AccuSim] Press "Enter" button
- 10. [AccuSim] Press "F4"
- ** ABPM does not have a designated CalTable
- 11. [AccuSim] Press the "Scroll up/down" button to navigate to "Leak Test" and press "Enter" button

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Parent: WI-17206803





12. [AccuSim] Press the "Menu" button to navigate

- 13. [AccuSim] Press the "Up/Down/Right/Left Arrow" buttons to adjust the values
 - a. 200 mmHg
 - b. 60 seconds



14. [AccuSim] Press "Escape" button

Leak: 21	00 mmH	9 60 s	0.0
Leak R Si	ate: = art: -	−mmHg mmHg	/s
Zero	Reset	Start	Auto

15. [ABPM] While holding the "ON/OFF" button, insert the battery back in

- 16. [AccuSim] Press "F2" and then "F1" to reset and zero the simulator
- 17. [AccuSim] Press "F3" to start the Leak test
- 18. [AccuSim] Verify that the leak rate is less than 6 mmHg [Pass/Fail]
- 19. [ABPM] Remove one AA battery

Overpressure Test

- 1. [ABPM] While holding the "ON/OFF" button, insert the battery back in
- 2. [AccuSim] Press "Escape" button
- 3. [AccuSim] Press the "Scroll up/down" button to navigate to "OverP Test" and press "Enter" button
- 4. [AccuSim] Press "Enter" to the message

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Ove	гΡ	Fest	÷			, ,
200	-	-	190	1.0	-	1
160	3 - 2	¥	1.0	826	-	2
120	3 .	¥	1997	19 4 1	-	7 -
80	Ò	Ş	10	15	20	25
Toggle Reset Start Auto						

- 5. [AccuSim] Press "F2" button to reset
- 6. [AccuSim] Press "F3" button to start the test, pay attention to the ABPM and note the final pressure reading
- 7. [ABPM] Verify that the final pressure is $320 \pm 5 \text{ mmHg}$ [Pass/Fail]
- 8. [ABPM] Remove one AA battery.

BP Accuracy Test

- 1. [AccuSim] Press the "Escape" button
- 2. [AccuSim] Press the "Scroll up/down" button to select the "BP Accuracy" and press "Enter"



- 3. [AccuSim] Press "F4" button
- 4. [AccuSim] Press "Up/Down Arrow" buttons to adjust the pressure to 250 mmHg
- 5. [ABPM] While holding the "ON/OFF" button, insert the batteries
- 6. [AccuSim] Press "F3" to Start the test
- 7. [AccuSim] Press "F3" to disable the pump once the pressure is 250 mmHg ± 1 mmHg
- 8. Verify that the pressure difference between the simulator and ABPM 7100 is no larger than 4 mmHg [Pass/Fail]
- 9. [Inflation Bulb] Open the screw valve slightly to bleed the pressure down no faster than 10 mmHg, stopping to check the pressure at 200, 150, 100, and 50 mmHg
 - a. Verify the pressure difference between the simulator and ABPM 7100 is no larger than 4 mmHg at each step [Pass/Fail]
- 10. [AccuSim] Press "F4" to quit

Pressure Release Test

1. [ABPM] Insert the battery, while the LCD display shows dashes, press and hold the "Start/Stop" button

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- 2. [AccuSim] Press "Up/Down Arrow" buttons to adjust the pressure to 150 mmHg
- 3. [AccuSim] Press "F3" to enable the pump
- 4. [AccuSim] Once the pressure reaches 150 mmHg, Press "F3" to disable the pump
- 5. Verify that after approximately 2 minutes and 20 seconds that the pressure deflates to 0 mmHg [Pass/Fail]
- 6. [AccuSim] Press "F4" to quit
- 7. Disconnect the "NIBP Tube" from the simulator and adapters
- 8. [ABPM] Remove both AA batteries
- 9. [AccuSim] Power down the simulator

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	Simulator	Version:	B
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Version	Sec, Pg, Para Changed	Change Made	Date Version Created	Version Created By (initials)
А	N/A	Initial Release	2017-06-24	KMG
В	Section 3 Connex Spot Monitor – CSM – Spo2 Functional Verification Step 13	had typo for the Saturation level at +/-1% and actual is +/-3%	2019-12-05	KMG

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